76G04A-001

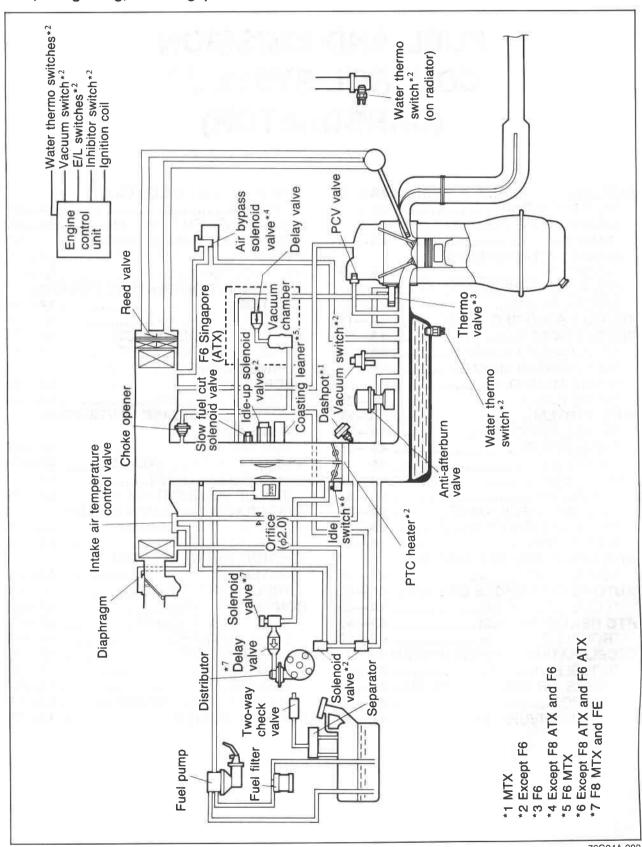
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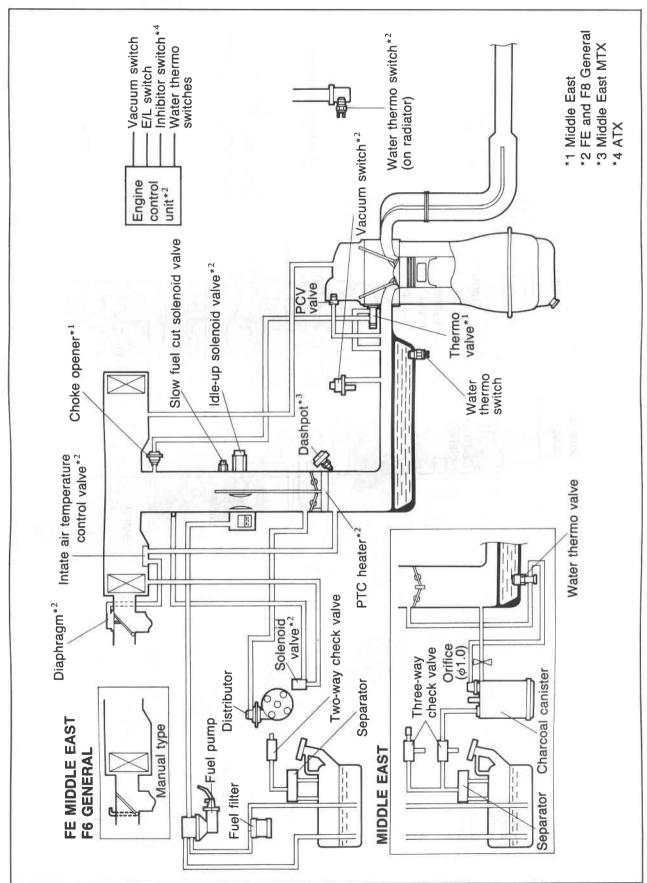
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### **OUTLINE**

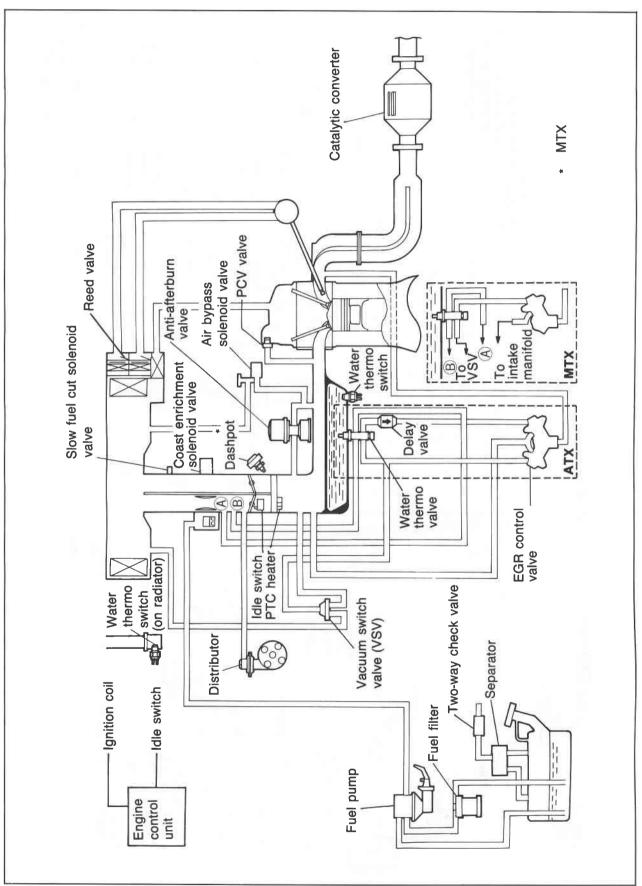
SYSTEM DIAGRAM ECE, Hong Kong, and Singapore



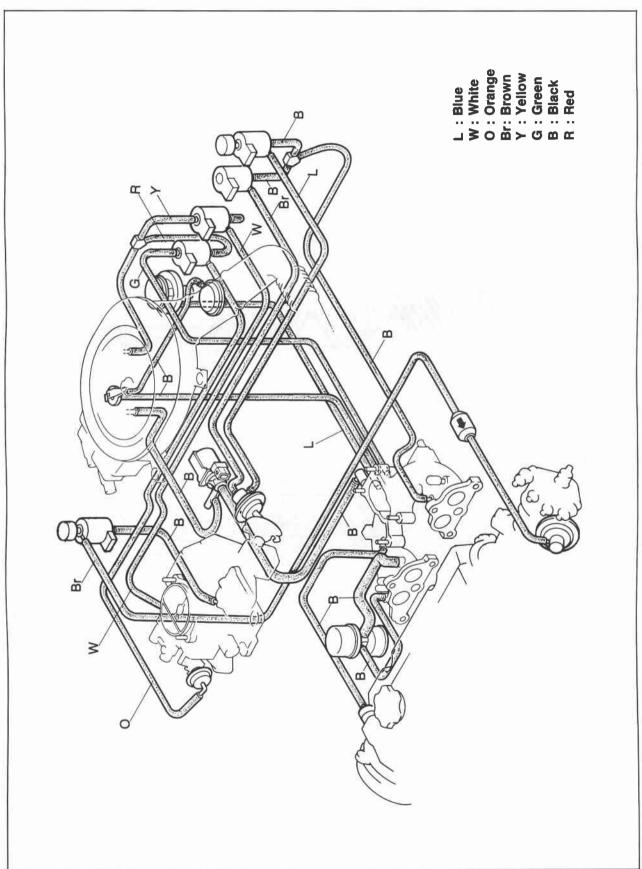
### General and Middle East



### FE 8Valve—Unleaded Fuel

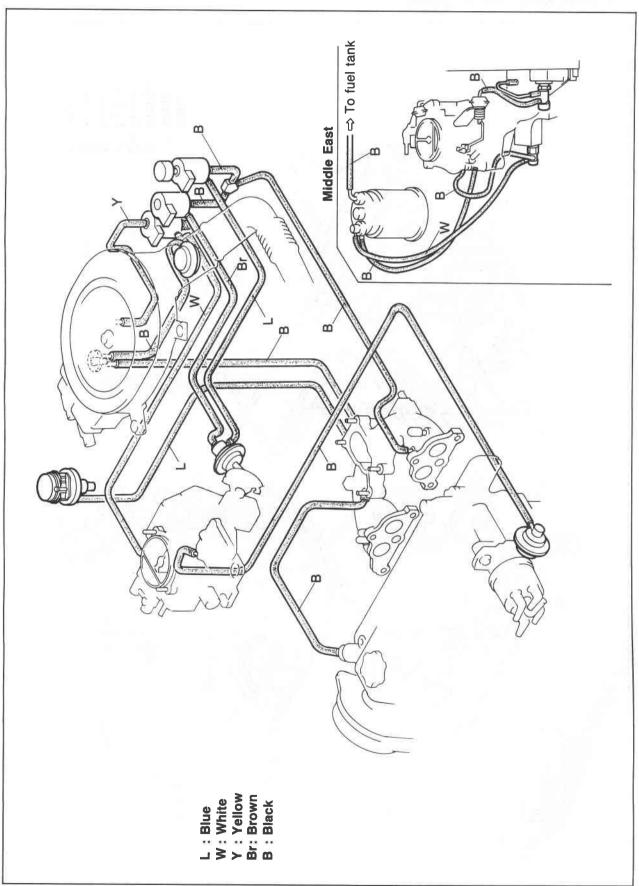


# VACUUM HOSE ROUTING DIAGRAM ECE, Hong Kong, and Singapore

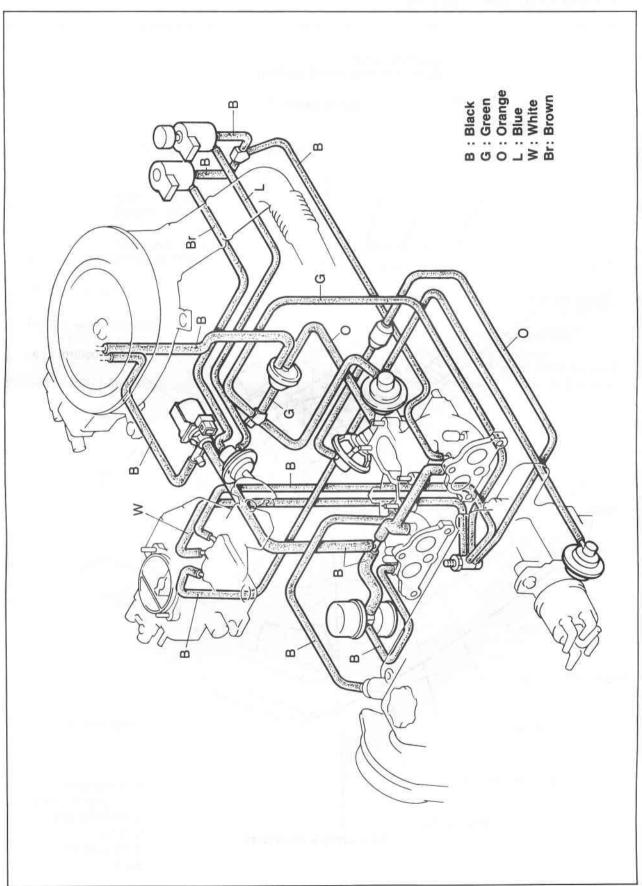


# **4A** OUTLINE

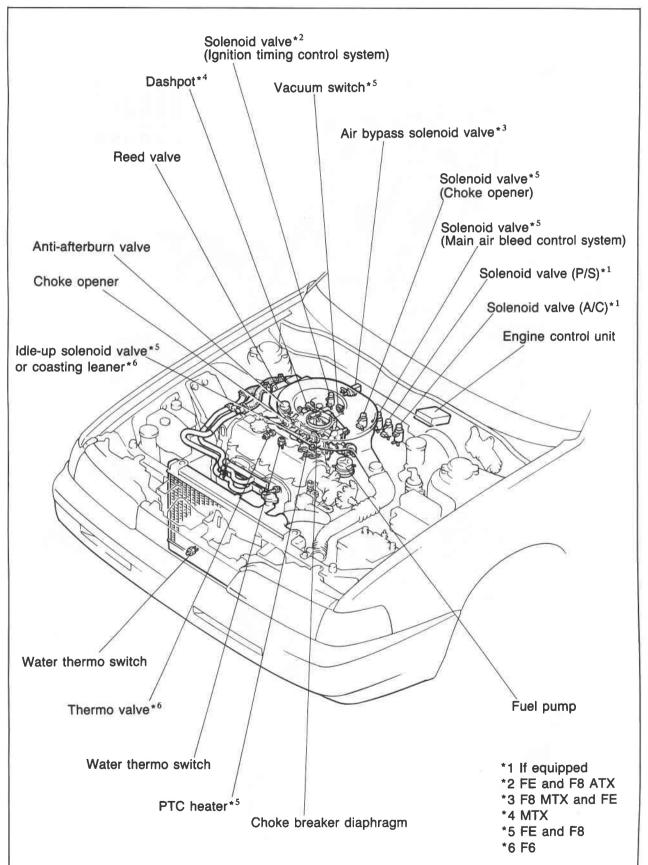
### **General and Middle East**



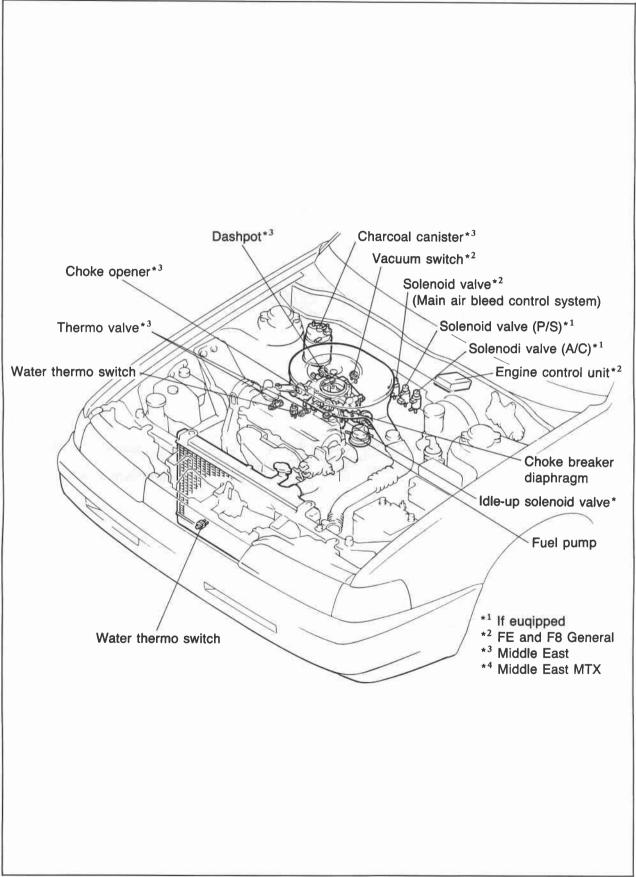
### FE 8Valve—Unleaded Fuel



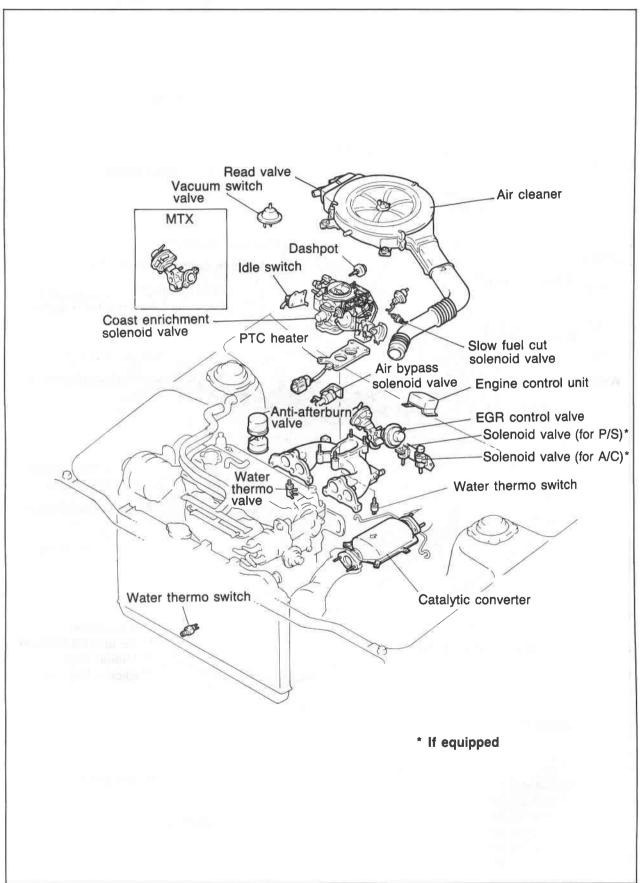
# **EMISSION COMPONENTS LOCATION ECE, Hong Kong, and Singapore**



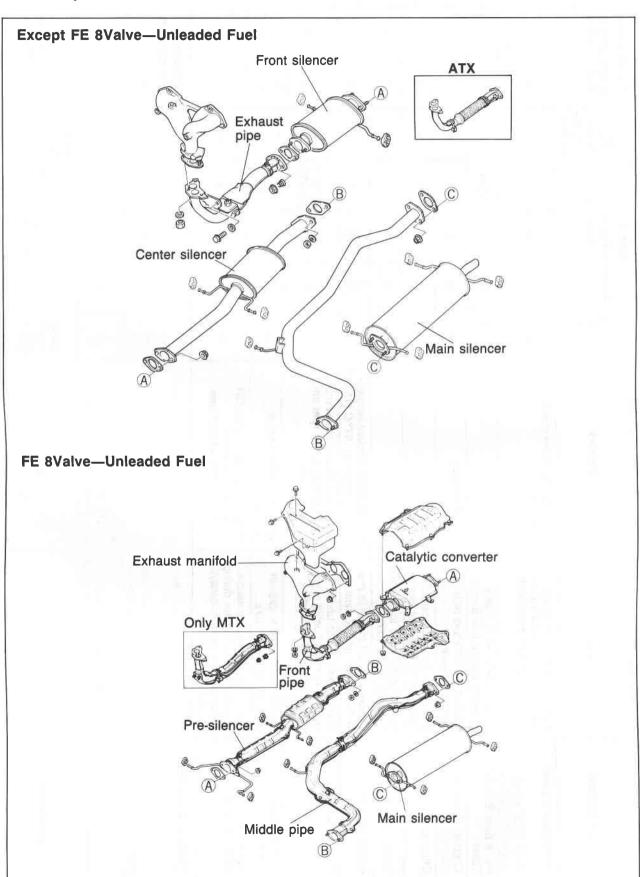
### **General and Middle East**



### FE 8Valve—Unleaded Fuel



### **Exhaust System**



### **COMPONENT DESCRIPTIONS**

				_	New 626	"		Previo	Previous 626
Component	Function	Remark	ECE & Hong Kong	General	Middle East	Sin- gapore	FE 8 Valve Unlead- ed fuel	Leaded	Unlead- ed fuel
Anti-afterburn Valve	Supplies fresh air to intake manifold during deceleration to prevent afterburn in exhaust system	Operated by intake manifold vacuum	0	×	×	0	0	0	0
Air Bypass Solenoid Valve	Supplies fresh air to intake manifold during deceleration.		0 *1	×	×	0 *1	0	×	0
Catalytic Converter	Reduce HC, CO and NOx by chemical reaction.	Monolithic type	×	×	×	×	0	×	0
Charcoal Canister	Stores fuel tank and carburetor vapors while engine stopped.		×	×	0	×	×	×	×
Choke Opener	Opens choke valve to prevent over-rich air/fuel mixture.		0	×	0	0	×	0	×
Choke Magnet	Cancels manual choke to prevent over-rich air/fuel mixture.	Operation: Coolant temperature more than 67°C (153°F)	×	(je)	0	×	0	×	0
Coasting Leaner	Supplies fresh air to under secondary throttle valve to prevent afterburn in exhaust system.	Operation: Engine speed more than <b>approx. 2,100 rpm</b> and idle switch ON.	×	×	×	(F6 MTX)	×	0	×
Choke Braker Diaphragm	Opens choke valve to prevent over-rich air/fuel mixture.	Operation: While engine running.	0	0	0	0	0	0	0
Coast Enrichment Solenoid valve	Opens fuel passage to secondary stage of carburetor during deceleration to prevent catalytic converter overheating.	Operation: Idle switch ON and engine speed during1,500-2,300 rpm	×	×	×	×	0	×	0
*1 F8 MTX and FE								O: Equipped	ped

O: Equipped X: Not equipped

4A-12

					New 626			Previo	Previous 626
Component	Function	Remark	ECE & Hong Kong	General	Middle	Sin- gapore	FE 8 Valve Unlead- ed fuel	Leaded	Unlead- ed fuel
Dashpot	Allows throttle to gradually close during deceleration. Reduces CO and HC emission.	<ul> <li>Adjustment speed: 2,200 ± 100 rpm (in neutral).</li> <li>MTX</li> </ul>	0	×	0	0	0	0	0
Engine Contorol Unit	Detects electrical signal from input devices and controls output devices.		0	O (FE & F8)	×	0	0	×	0
EGR Control Valve	Supplies exhaust gas to intake manifold to reduce NOx	<ul> <li>Operation: Coolant temperature more than 50°C (122°F).</li> </ul>	×	×	×	×	0	×	0
Fuel Filter	Filters fuel		0	0	0	0	0	0	0
Fuel Pump	Provides fuel to carburetor.	Mechanical type	0	0	0	0	0	0	0
Idle Switch	Detects when throttle valve fully closed.	Installed on carburetor,	0 *1	×	×	03	0	(MTX)	0
Idle-up Solenoid Valve	Opens fuel passage to secondary stage of carburetor.		0	(FE & F8)	×	(FE & F8)	×	×	×
Intake Air Temperature Control Valve	Controls shutter valve by intake air temperature.	Improvement of product quality.	0	(FE & F8)	×	0	×	×	0
PTC Heater	Prevents carburetor icing.	200	0	(FE & F8)	×	(FE & F8)	0	×	0
Reed Valve	Supplies fresh air to exhaust manifold to reduce CO and HC emissions.		0	×	×	0	0	0	0
Separator	Prevents fuel from flowing into two-way or three-way check valve		0	0	0	0	0	×	×
*1 F8 MTX and FE *2 Except F6 ATX *3 F6 MTX, F8 MTX, and FE	nd FE	-						O: Equipped X: Not equipped	ped quipped

						New ozo				FIEVIOUS 020
Component		Function	Remark	ECE & Hong Kong	General	Middle East	Sin- gapore	FE 8 Valve Unlead- ed fuel	Leaded	Unlead- ed fuel
Slow Fuel Cut Solenoid	Closes	Prevents run-on,	Operation: Ignition switch OFF.	0	0	0	0	×	×	×
Valve	primary fuel line	<ul> <li>Prevents run-on.</li> <li>Prevents catalytic converter overheating.</li> </ul>	Operation:  • Ignition switch OFF.  • Engine speed more than  2,300 rpm on deceleration.	×	×	×	×	0	×	0
Two-way Check Valve	Releases e vacuum in mosphere.	Releases excessive pressure or vacuum in fuel tank to atmosphere.		0	0	×	0	0	×	0
Thermo Valve	Opens vac engine coo	Opens vacuum port based on engine coolant temperature.	Opens when: More than <b>50°C (122°F)</b>	×	×	0	×	0	×	0
	Opens vac	Opens vacuum port by engine compartment temperature.	Opens when: More than 17°C (63°F)	×	×	0	(F6)	×	0	×
Three-way Check Valve	Controls p	Controls pressure in fuel tank.		×	×	0	×	×	×	×
Vacuum Chamber	Stores vacuum to manifold vacuum	Stores vacuum to stabilize intake manifold vacuum.		×	×	×	(F6 ATX)	×	0	×
Vacuum Switch	Detects int	Detects intake manifold vacuum.	Controls operation of main air bleed control system.	0	0	×	(FE & F8)	×	×	×
Solenoid Valve (Ignition timing control system)	Controls vacuum ac	Controls vacuum to distributor vacuum advance diaphragm.	Operation: Radiator coolant temperature more than 17°C (63°F); engine coolant temperature less than 72°C (162°F); engine speed less than approx. 2,300 rpm, and ingear condition.	O (ATX)	×	×	C (FE & F8 ATX)	×	×	×
Solenoid Valve (Main air bleed control system)	Opens vacuum main air bleed.	Opens vacuum port to primary main air bleed.	Opens when: Radiator coolant temperature more than 17°C (63°F) and in- take manifold vacuum more than 300 mmHg (11.8 inHg)MTX, 200 mmHg (7.9 inHg)ATX)	0	0	×	O (FE & F8)	×	×	×
Water Thermo Switch (Intake manifold)	Detects en perature.	Detects engine coolant tem- perature.	Turned off when: More than <b>67°C (153°F)*</b> <sup>4</sup> , or More than <b>72°C (162°F)*</b> <sup>5</sup>	0	0	0	O (FE & F8)	0	×	0
Water Thermo Switch (Radiator)	Detects rac	Detects radiator coolant tem- perature	Turned off when: More than 17°C (63°F)	0	O (FE & F8)	×	O (FE & F8)	0	×	0

O: Equipped X: Not equipped

\*\* Middle East, F6 General, and FE 8 Valve—Unleaded fuel \*5 FE and F8 (General, ECE, Hong Kong, and Singapore)

# SPECIFICATIONS F6 & F8 Engine

			General			ECE,		
Specification  Idle speed rpm MTX ATX  CO concentration %				Singapore	General	Hong Kong, & Singapore		
rnm		MTX		800				
трт		ATX		950 +50 (in N range)	900 +50 (	in N range)		
01 2		%	2.0	± 0.5 (Without se	condary air injec	tion)		
				101				
nm (in)								
nm (in)								
nm (in)	-							
	Seco			r		(0.045)		
Primary			1.10 (0.0433)					
Sacand	Orv	AIA				(0.044)		
Second	ary	MTV				(0.023)		
Primary			0.60 (0.024)			(0.024)		
Second	arv	AIX		1 1 1		(0.024)		
occoria		arv	0.48 (0.019)	0.00 (0				
nm (in)				(0.039)		(0.043)		
Primary No.1			1100			(0.0.0)		
Primary			T I VI .					
		No.1	1.00 (			(0.031)		
Second	ary	No.2	0.50 (0.020)					
		mm (in)	0.50 (0.020)					
		mm (in)	1.40-	-1.76	MTX: 0.48—0.64 (0.019—0.025)			
			(0.055-	0.069)	ATX: 0.56—0.7	72 (0.022—0.028)		
Max. fu	el flov	√-''L''		44 (1	7.3)			
			at and air horn without gasket					
	ce be							
nmHg (ir	nHg)		290—350 (		220—280			
nmHg (ir	nHg)					35—65 (1.4—2.6		
					10.0)	130—190 (5.1—7.5		
liters (US	gai,	imp gai)		60 (15.9	1, 13.2)			
L/D.	0 (100/	2 noi\		20 26 (0.20 (	207 20 20			
CC/I	тип (С	a manning		WICHE HIAH 660	(JZ.J) at luie			
		-		Paner element	with magnet			
				i aper element	. with magnet			
			Manual		Diaphragm type			
1 1 5-5	1.01		Maila	Oil permea				
					regular			
	nm (in)  Primary Second Primary Second nm (in)  Primary Second ry throttle Max. fu Clearan Fuel sto Clearan gm nmHg (in mHg (in Liters (US	nm (in) Secondary  Primary Secondary  Primary Secondary  Primary Secondary  Primary Secondary  Primary Secondary  Primary  Secondary  Primary  Secondary  Primary  Secondary  Primary  Secondary  Primary  Secondary  Primary  Secondary  Primary  Secondary  Primary  Secondary  In the s	nm (in)  Primary Secondary  Primary Secondary  Primary Secondary  Primary  Primary  Secondary  Primary  MTX ATX  Secondary  Primary  Primary  Secondary  Primary  No.1 No.2  No.1 No.2  Mo.1 No.2  mm (in)  mm (in)  ry throttle valve and bore Max. fuel flow "L" Clearance between float  Fuel stop "H" Clearance between float  Gm Start  mmHg (inHg)  Stop  Start	Primary   Secondary	Down draft,   Secondary   30 (1)   Secondary   34 (1)   Secondary   23.5 (1)   Secondary   29.0 (1)   Secondary   1.09 (0.0429)   1.09 (0.0429)   1.09 (0.0425)   Secondary   1.00 (0.024)   Secondary   0.50 (0.0031)   Secondary   1.00 (0.039)   1.00 (0.039)   Secondary   1.00 (0.039)   1.00 (0.039)   Secondary   1.00 (0.039)	Down draft, two barrel   30 (1.18)   30 (1.18)   30 (1.18)   32 (1.18)   32 (1.18)   32 (1.18)   32 (1.18)   32 (1.14)   32 (1.15)   32		

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# **4A** OUTLINE

### **FE Engine**

Engine				FE 8	Valve	FE 12Valve	FE 8Valve			
Specification				General	Middle East	ECE, Hong Kong, & Singapore	Unleaded fuel			
Idle speed		rnm	MTX		800 +50		850 <sup>+50</sup>			
iale speed		rpm	ATX		900 <sup>+50</sup> (i	n N range)	M			
CO concentration			%	2.0	± 0.5 (Without s	econdary air inject	ion)			
Carburetor										
Type					Down draft	t, two barrel				
Throat diameter	mm (in)	Prim	ary		30 (	1.18)				
Tilloat diameter	mm (in)	Seco	ondary		34 (	1.34)				
Venturi diameter	mm (in)	Prim	ary		23.5	(0.93)				
venturi diameter	mm (in)	Seco	ondary		29.0	(1.14)				
Main nozzle	mm (in)	Prim	ary		2.6	(0.10)				
Main nozzie	mm (in)	Seco	ondary		2.8	(0.11)				
	Primary		MTX	1.14 (0.045)	1.09 (0.0429)	1.14 (0.045)	1.00 (0.0420)			
Main jet mm (in)	Primary		ATX	1.12 (0.044)	1.08 (0.0425)	1.12 (0.044)	1.09 (0.0429)			
	Second	ary		1.55 (0.061)	1.50 (0.059)	1.55 (0.061)	1.50 (0.059)			
Main sin lat	Primary	,	MTX	0.50 (0.020)	0.60(0.024)	0.50 (0.020)	0.50 (0.020)			
Main air bleed mm (in)			ATX	0.55 (0.022)	0.80 (0.031)	0.55 (0.022)	0.50 (0.020)			
	Second	ary			0.50	(0.020)				
	Primary	<b>'</b>			0.46	(0.018)				
Slow jet mm (in)	Second	lan.	MTX	1.10 (0.043)	1.00 (0.039)	1.10 (0.043)	0.90 (0.035)			
	Second	ary	ATX	1.10 (0.043)	1.00 (0.039)	1.10 (0.043)	1.00 (0.039)			
	Drimory		No.1		0.80	(0.031)				
Slow air bleed	Primary		No.2		1.90	(0.075)				
mm (in)	Canand	lor.	No.1	0.80 (0.031)	1.00 (0.039)	0.80 (0.031)	1.00 (0.039)			
Secondary No.2				***	0.50	(0.020)				
Power jet mm (in) MTX					0.50 (0.000)		0.50 (0.020)			
Power jet	mm	n (in)	ATX		0.50 (0.020)		0.40 (0.016)			
Fast idle adjustment	mn	n (in)	MTX	0.48—0.64 (0.019—0.025)	1.40—1.76	0.48—0.64 (0.019—0.025)	1.40—1.76			
Clearance between pr throttle valve and bore			ATX	0.56-0.72	(0.055—0.069)	0.56—0.72	(0.055—0.069)			
	Max. fu	iel flov	v ''I ''	(0.022—0.028) (0.022—0.028) 44 (17.3)						
Float level adjust-				44 (17.3) at and air horn without gasket						
ment mm (in)	Fuel sto			at and air horn without gasket 12.5 (0.49)						
mone min (m)		•		12.5 (0.49) pat and air horn without gasket; float lowered by own weight						
				100—160	180—240					
Choke breaker diaphr	agm		Start	(3.9—6.3)	180—240 (7.1—9.4)	100—160 (3.9—6.3)	(7.1—9.4)			
	nm-Hg (ir	n-Hg)	Ston	220—280	290350	220—280	290—350			
			Stop	(8.7—11.0)	(11.4—13.8)	(8.7—11.0)	(11.4—13.8)			
			Start		80—120	30-70				
Choke opener	mmHg (i	nHa)	Otalit		(3.1—8.7)	(1.2—2.8)				
	3 (	- 3,	Stop		220—280 (8.7—11.0)	130—190				
Fuel tank capacity	Liters (US	2 001	lmp gal)			(5.1—7.5)				
Fuel pump	LICES (UC	yaı,	iinh yai)		00 (15	.J, 10.2 <i>j</i>	10.00			
			2	20	<b>–26</b>	20—29	20—26			
Delivery pressure	kPa	a (kg/	cm², psi)		7, 2.8—3.8)	(0.20—0.30, 2.8—4.3)				
Feeding capacity	cc/r	min (c	u in/min)	ì		0 (52.5) at idle	UP-			
Fuel filter		,				/				
Туре					Paper elemen	nt with magnet				
Air cleaner				No.						
Fresh-Hot switching				Diaphragm	Manual	Diaphragm	Bimetal			
Element type						ated paper	1			
Fuel specification				Leaded super Unleaded super	Leaded regular	Leaded super Unleaded super	Unleaded regula			
				Toacoa oapor		capor	760040-5			

### TROUBLESHOOTING GUIDE

F6 (GENERAL)

The Troubleshooting Guide lists the systems most likely to cause a given symptom. After finding the system(s) to check, refer to the pages shown for detailed guides for each system.

	YMPTOM	POSSIBLE CAUSE  PAGE	Air cleaner (Air cleaner element)	Intake air temperature control system	Idle adjustment	Fuel system (Carburetor, Fuel pump)	Idle-up control system	Exhaust system	Positive crankcase ventilation system	Auto-return choke system
1		ron't start (Cranks OK)	4A—23	4A-00	4M-30	2	4A-00	-A-30	7A-07	74-40
		During warm up	3	2	1	4				
2	Engine stalls	After warm up	4		2	5			1	3
2	Davidh Idla	During warm up	3	2	1	4				
3	Rough idle	After warm up	3		2	5			1	4
4	High idle spee	d after warm up			1	3	2		1 11	
5	Poor accelerat or lack of pow	ion, hesitation, er	1			2	10.0	3		
6	Runs rough or	deceleration				1				
7	Afterburn in ex	chaust system				1				
8	Poor fuel cons	umption	2		1	4				3
9	Fails emission	test	2		1	4		5		3

76G04A-015

The numbers of the list show the priorities of inspections from the most possible to that with the lowest possibility.

These were determined on the following basis:

- Ease of inspection
- Most possible system
- Most Possible point in system

### TROUBLESHOOTING PROCEDURE:

1st Check the following items:

<b>Electrical</b>	system
4.5	11.1

- 1) Battery condition
- 2) Fuses

### Ignition system

- 1) Spark plugs
- 2) Ignition timing

### Fuel system

- 1) Fuel level
- 2) Fuel leakage
- 3) Fuel filter
- 4) Idle speed

### Intake air system

- 1) Vacuum or air leakage
- 2) Vacuum hose routing
- 3) Accelerator cable
- 4) Choke cable

### Engine

- 1) Compression
- 2) Overheating

### **Others**

- 1) Clutch slippage
- 2) Brake dragging

F6 (SINGAPORE)

The Troubleshooting Guide lists the systems most likely to cause a given symptom. After finding the system(s) to check, refer to the pages shown for detailed guides for each system.

1	\ .	POSSIBLE CAUSE									=
		PAGE	Air cleaner (Air cleaner element)	intake air temperature control system	Idle adjustment	Fuel system (Carburetor, Fuel pump)	Air injection system	Deceleration control system	Positive crankcase ventilation system	Exhaust system	Idle-up control system
			¥	드	<u> </u>	Œ	Ā	ă	<u>A</u>	ũ	0
S'	YMPTOM	The second secon		T.		正 4A—24					
S'		von't start (Cranks OK)		T.							
1	Hard start or w	von't start (Cranks OK)  During warm up	4A-23	T.		4A—24					
			4A—23	4A—60	4A—38	<b>4A—24</b>					
1 2	Hard start or w	During warm up	<b>4A—23</b> 1 3	4A—60	<b>4A—38</b>	<b>4A—24</b> 2 4			4A—67		
1	Hard start or w	During warm up After warm up	1 3 3	<b>4A—60</b>	1 2	<b>4A—24</b> 2 4 4			4A—67		
1 2	Hard start or w Engine stalls Rough idle	During warm up After warm up During warm up	4A—23 1 3 3	<b>4A—60</b>	1 2 1	2 4 4 4			4A—67		
1 2 3	Hard start or w Engine stalls Rough idle High idle spee	During warm up  After warm up  During warm up  After warm up	4A—23 1 3 3	<b>4A—60</b>	1 2 1 2	4A—24 2 4 4 4		4A—45	4A—67		4A—68
1 2 3 4	Hard start or w Engine stalls Rough idle High idle speed	During warm up  After warm up  During warm up  After warm up  d after warm up  ion, hesitation, or lack of	1 3 3 3 3	<b>4A—60</b>	1 2 1 2	4A—24 2 4 4 4 4		4A—45	4A—67	4A—96	4A—68
1 2 3 4 5	Hard start or w Engine stalls Rough idle High idle speed Poor acceleration	During warm up  After warm up  During warm up  After warm up  d after warm up  ion, hesitation, or lack of	1 3 3 3 3	<b>4A—60</b>	1 2 1 2	4A—24 2 4 4 4 4 4 2		4A—45 3*	4A—67	4A—96	4A—68
1 2 3 4 5	Hard start or w Engine stalls Rough idle High idle speed Poor accelerate power Runs rough or	During warm up  After warm up  During warm up  After warm up  d after warm up  ion, hesitation, or lack of  deceleration  khaust system	1 3 3 3 3	<b>4A—60</b>	1 2 1 2	4A-24 2 4 4 4 4 4 2		3*	4A—67	4A—96	4A—68

<sup>\*</sup> Only MTX

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The numbers of the list show the priorities of inspections from the most possible to that with the lowest possibility.

These were determined on the following basis:

- Ease of inspection
- Most possible system
- Most possible point in system

### TROUBLESHOOTING PROCEDURE:

1st Check the following items:

### **Electrical system**

- 1) Battery condition
- 2) Fuses

### **Ignition system**

- 1) Spark plugs
- 2) Ignition timing

### Fuel system

- 1) Fuel level
- 2) Fuel leakage
- 3) Fuel filter
- 4) Idle speed

### Intake air system

- 1) Vacuum or air leakage
- 2) Vacuum hose routing
- 3) Accelerator cable

### Engine

- 1) Compression
- 2) Overheating

### Others

- 1) Clutch slippage
- 2) Brake dragging

FE 12 VALVE and F8 (EXCEPT MIDDLE EAST and GENERAL)

The Troubleshooting Guide lists the systems most likely to cause a given symptom. After finding the system(s) to check, refer to the pages shown for detailed guides for each system.

		PAGE	Air cleaner (Air cleaner element)	intake air temperature control system	Idle adjustment	Fuel system (Carburetor, Fuel pump)	PTC heater system	Air injection system	Positive crankcase ventilation system	Deceleration control system	Idle-up control system	ignition control system
S	YMPTOM	E-AL May be a	1							4A—45		_
S 1	YMPTOM  Hard start or w (Cranks OK)	von't start	1									_
1	Hard start or w (Cranks OK)	von't start  During warm up	4A—23			4A—24						_
	Hard start or w		4A—23	4A—60	4A—38	<b>4A—24</b>	4A—42			4A—45		_
1 2	Hard start or v (Cranks OK) Engine stalls	During warm up	4A—23 1 5	4A—60	4A—38	<b>4A—24</b> 2 6	4A—42		4A—67	4A—45		_
1	Hard start or w (Cranks OK)	During warm up After warm up	4A—23 1 5 3	4A—60	<b>4A—38</b> 1 2	2 6 4	<b>4A—42</b>		4A—67	<b>4A-45</b>		_
1 2	Hard start or v (Cranks OK) Engine stalls Rough idle	During warm up After warm up During warm up	4A-23 1 5 3 5	4A—60	1 2 1	2 6 4 6	<b>4A—42</b>		4A—67	<b>4A-45</b>		_
1 2 3	Hard start or v (Cranks OK)  Engine stalls  Rough idle  High idle spee	During warm up After warm up During warm up After warm up d after warm up	4A-23 1 5 3 5	4A—60	1 2 1 2	2 6 4 6 4	<b>4A—42</b>		4A—67	<b>4A-45</b> 3	4A—68	_
1 2 3 4	Hard start or v (Cranks OK)  Engine stalls  Rough idle  High idle spee	During warm up After warm up During warm up After warm up d after warm up	4A-23 1 5 3 5 3	4A—60	1 2 1 2	4A-24 2 6 4 6 4	<b>4A—42</b>		4A—67	3 3 3	4A—68	4A—80
1 2 3 4 5	Hard start or v (Cranks OK)  Engine stalls  Rough idle  High idle spee  Poor accelerat or lack of pow	During warm up After warm up During warm up After warm up d after warm up tion, hesitation, er n deceleration	4A-23 1 5 3 5 3	4A—60	1 2 1 2	4A—24 2 6 4 6 4 4	<b>4A—42</b>		4A—67	3 3 3 2	4A—68	4A—80
1 2 3 4 5 6	Hard start or v (Cranks OK)  Engine stalls  Rough idle  High idle spee  Poor accelerat or lack of pow  Runs rough or	During warm up After warm up During warm up After warm up d after warm up tion, hesitation, er d deceleration khaust system	4A-23 1 5 3 5 3	4A—60	1 2 1 2	4A-24 2 6 4 6 4 4 4	<b>4A—42</b>		4A—67	3 3 3 2	4A—68	4A—80

76G04A-017

The numbers of the list show the priorities of inspections from the most possible to that with the lowest possibility.

These were determined on the following basis:

- Ease of inspection
- Most possible system
- Most possible point in system

### TROUBLESHOOTING PROCEDURE:

**1st** Check the following items:

<b>Electrical</b>	system
4\ D = H =	and the all the same

1) Battery condition

2) Fuses

### Ignition system

1) Spark plugs

2) Ignition timing

### Fuel system

- 1) Fuel level
- 2) Fuel leakage
- 3) Fuel filter
- 4) Idle speed

### Intake air system

- 1) Vacuum or air leakage
- 2) Vacuum hose routing
- 3) Accelerator cable

### Engine

- 1) Compression
- 2) Overheating

### Others

- 1) Clutch slippage
- 2) Brake dragging

### FE and F8 (GENERAL)

The Troubleshooting Guide lists the systems most likely to cause a given symptom. After finding the system(s) to check, refer to the pages shown for detailed guides for each system.

PAGE		Air cleaner (Air cleaner element)	Intake air temperature control system	Idle adjustment	Fuel system (Carburetor, Fuel pump)	Idle-up control system	PTC heater system	Positive crankcase ventilation system	Deceleration control system	
	YMPTOM	on't start (Cranks OK)	4A—23	4A-60	4A38	4A—24	4A—68	4A—42	4A-67	4A—45
1	naru start or w	on't start (Cranks OK)  During warm up	5	4	1	6		2		3
		LAGRICULE WYSTELL LILD				. 0		4		3
2	Engine stalls								1	
2		After warm up	3		2	4		2	1	3
3	Engine stalls  Rough idle	After warm up During warm up	3 5	4	2	4 6		2		3
	Rough idle	After warm up	3		2	4	2	2	1	3
3	Rough idle	After warm up During warm up After warm up d after warm up on, hesitation,	3 5		2 1 2	4 6 4	2	2		
3	Rough idle High idle speed	After warm up During warm up After warm up d after warm up on, hesitation,	3 5 3		2 1 2	4 6 4 4	2			3
3 4 5	Rough idle High idle speed Poor accelerati or lack of power	After warm up During warm up After warm up d after warm up on, hesitation, er deceleration	3 5 3		2 1 2	4 6 4 4	2			3 2
3 4 5 6	Rough idle High idle speed Poor accelerati or lack of power Runs rough on	After warm up During warm up After warm up d after warm up on, hesitation, er deceleration thaust system	3 5 3		2 1 2	4 6 4 4 4 2	2			3 2 1

The numbers of the list show the priorities of inspections from the most possible to that with the lowest

These were determined on the following basis:

- Ease of inspection
- Most possible system
- Most possible point in system

### TROUBLESHOOTING PROCEDURE:

**1st** Check the following items:

Electrical	system
1) Battery	condition
2) Fuses	

### **Ignition** system 1) Spark plugs

### 1) Fuel level

Fuel system

2) Ignition timing

- 2) Fuel leakage 3) Fuel filter
- 4) Idle speed

Intake	air	sys	ste	m
4 \ \ /			- ! !	1

- 1) Vacuum or air leakage 2) Vacuum hose routing
- 3) Accelerator cable

### **Engine**

- 1) Compression
- 2) Overheating

### **Others**

- 1) Clutch slippage
- 2) Brake dragging

FE (MIDDLE EAST)

The Troubleshooting Guide lists the systems most likely to cause a given symptom. After finding the system(s) to check, refer to pages shown for detailed guides for each system.

	F	PAGE	Air cleaner (Air cleaner element)	Intake air temperature control system	Idle adjustment	Fuel system (Carburetor, Fuel pump)	Idle-up control system	Dashpot (Only MTX)	Positive crankcase ventilation system	Exhaust system	Evaporative emission control system	Auto-return choke system
S	VMPTOM		48 22	44 60	4A 20	48 24	4A 60	4A E0	48 67	4A 06	44 70	48 40
S 1	YMPTOM  Hard start or v (Cranks OK)	von't start	4A—23	4A—60	4A—38	<b>4A—24</b> 2	4A—68	4A—50	4A—67	4A—96	4A—78	<b>4A—40</b>
1	Hard start or v (Cranks OK)	von't start  During warm up		<b>4A—60</b>	<b>4A—38</b>		4A—68	4A50	4A—67	4A—96	4A—78	
Ī	Hard start or v	7	1			2	4A68	4A50	<b>4A—67</b>	4A—96	4A—78	
1 2	Hard start or v (Cranks OK) Engine stalls	During warm up	1 3		1	2	4A—68	4A-50		4A—96	4A—78	
1	Hard start or v (Cranks OK)	During warm up After warm up	1 3 3	2	1 2	2 4 4	4A—68	4A—50		4A—96	4A—78	
1 2	Hard start or v (Cranks OK) Engine stalls Rough idle	During warm up  After warm up  During warm up	1 3 3 3	2	1 2 1	2 4 4 4 4	<b>4A-68</b>	<b>4A</b> — <b>50</b>	1	4A—96	4A—78	
1 2 3	Hard start or v (Cranks OK)  Engine stalls  Rough idle  High idle spee	During warm up  After warm up  During warm up  After warm up  d after warm up	1 3 3 3	2	1 2 1 2	2 4 4 4 4			1	<b>4A</b> —96	4A—78	3
1 2 3	Hard start or v (Cranks OK)  Engine stalls  Rough idle  High idle spee	During warm up After warm up During warm up After warm up d after warm up	1 3 3 3 3	2	1 2 1 2	2 4 4 4 4 5		4	1	1 0	<b>4A—78</b>	3
1 2 3 4 5	Hard start or v (Cranks OK)  Engine stalls  Rough idle  High idle spee  Poor accelerat or lack of pow	During warm up After warm up During warm up After warm up d after warm up tion, hesitation, ter n deceleration	1 3 3 3 3	2	1 2 1 2	2 4 4 4 4 5 2		4	1	1 0		3
1 2 3 4 5	Hard start or v (Cranks OK)  Engine stalls  Rough idle  High idle spee  Poor accelerat or lack of pow  Runs rough or	During warm up After warm up During warm up After warm up d after warm up tion, hesitation, ter deceleration xhaust system	1 3 3 3 3	2	1 2 1 2	2 4 4 4 4 5 2		4	1	1 0		2

76G04A-019

The numbers of the list show the priorities of inspections from the most possible to that with the lowest possibility.

These were determined on the following basis:

- Ease of inspection
- Most possible system
- Most possible point in system

### TROUBLESHOOTING PROCEDURE:

**1st** Check the following items:

### Electrical system

- 1) Battery condition
- 2) Fuses

### Ignition system

- 1) Spark plugs
- 2) Ignition timing

### Fuel system

- 1) Fuel level
- 2) Fuel leakage
- 3) Fuel filter
- 4) Idle speed

### Intake air system

- 1) Vacuum or air leakage
- 2) Vacuum hose routing
- 3) Accelerator cable
- 4) Choke cable

### Engine

- 1) Compression
- 2) Overheating

### **Others**

- 1) Clutch slippage
- 2) Brake dragging

### FE 8VALVE—UNLEADED FUEL

The Troubleshooting Guide lists the systems most likely to cause a given symptom. After finding the system(s) to check, refer to the pages shown for detailed guides for each system.

		AGE	Air cleaner (Air cleaner element)	Idle adjustment	Fuel system (Carburetor, Fuel pump)	PTC heater system	Air injection system	Positive crankcase ventilation system	Deceleration control system	Exhaust gas recirculation (EGR) system	Exhaust system	Intake air temperature control system	Idle-up control system	Purge control system	Auto-return choke system
S	YMPTOM	/	44-23	44_38	44-24	44-42	44-58	44-67	44-45	44-96	4A-97	44-60	44-68	4463	44-40
S 1	YMPTOM  Hard start or w (Cranks OK)	von't start	<b>4A—23</b>	4A—38	<b>4A-24</b> 2	4A—42	4A—58	4A—67	4A45	4A—96	4A—97	4A—60	4A—68	4A63	4A-40
1	Hard start or w (Cranks OK)	von't start  During warm up		<b>4A—38</b>		<b>4A-42</b>	4A—58	4A—67	4A—45	4A—96	4A—97	<b>4A-6</b> 0	4A-68	<b>4A63</b>	4A—40
-	Hard start or w		1		2		4A—58	<b>4A</b> —67	74A—45	4A—96	4A—97		4A—68		4A—40
1 2	Hard start or w (Cranks OK) Engine stalls	During warm up	1	1	2		4A—58		74A—45	4A—96	4A—97		4A-68		4A—40
1	Hard start or w (Cranks OK)	During warm up	1 6 4	1 2	2 2 3	5	4A—58		7 4A—45	4A—96	4A—97	3	4A-68	4	44—40
1 2	Hard start or w (Cranks OK) Engine stalls Rough idle	During warm up After warm up During warm up	1 6 4 5	1 2 1	2 2 3 2	5	4A—58	1	44—45	4A—96	4A—97	3	44-68	4	<b>4A-4</b> 0
1 2 3	Hard start or w (Cranks OK)  Engine stalls  Rough idle  High idle spee	During warm up After warm up During warm up After warm up d after warm up ion, hesitation,	1 6 4 5	1 2 1 2	2 2 3 2 3	5	4A—58	1	- U	<b>4A</b> —96	44—97	3		4	
1 2 3 4	Hard start or w (Cranks OK)  Engine stalls  Rough idle  High idle spee	During warm up After warm up During warm up After warm up d after warm up tion, hesitation,	1 6 4 5 4	1 2 1 2	2 2 3 2 3 5	5	4A—58	1	- U	Tractice Cartesian		3		4	
1 2 3 4 5	Hard start or w (Cranks OK)  Engine stalls  Rough idle  High idle spee  Poor accelerat or lack of pow	During warm up After warm up During warm up After warm up d after warm up ion, hesitation, er n deceleratio	1 6 4 5 4	1 2 1 2	2 2 3 2 3 5	5	4A—58	1	4	Tractice Cartesian		3		4	
1 2 3 4 5	Hard start or w (Cranks OK)  Engine stalls  Rough idle  High idle speed or lack of power stalls  Runs rough or was a stall or lack of power stall or lack or la	During warm up After warm up During warm up After warm up d after warm up dion, hesitation, er deceleratio xhaust system	1 6 4 5 4	1 2 1 2	2 2 3 2 3 5 2	5	4A—58	1	4	Tractice Cartesian		3		4	

76G04A-020

The numbers of the list show the priorities of inspections from the most possible to that with the lowest possibility.

These were determined on the following basis:

- Ease of inspection
   Most possible system
- Most possible point in system

### TROUBLESHOOTING PROCEDURE:

**1st** Check the following items:

### Electrical system

- 1) Battery condition
- 2) Fuses

### Ignition system

- 1) Spark plugs
- 2) Ignition timing

### Fuel system

- 1) Fuel level
- 2) Fuel leakage
- 3) Fuel filter
- 4) Idle speed

### Intake air system

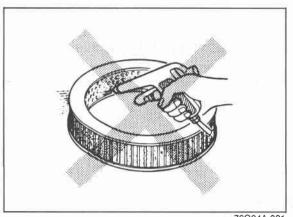
- 1) Vacuum or air leakage
- 2) Vacuum hose routing
- 3) Accelerator cable
- 4) Choke cable

### Engine

- 1) Compression
- 2) Overheating

### Others

- 1) Clutch slippage
- 2) Brake dragging



76G04A-021

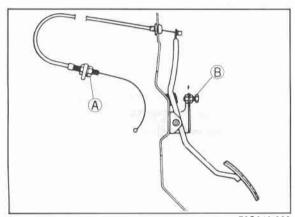
### **PARTS INSPECTION**

### AIR CLEANER ELEMENT

Visually check the air cleaner element for excessive dirt, damage, or oil. Replace, if necessary.

### Caution

Do not clean the element with compressed air.



76G04A-022

### **ACCELERATOR LINKAGE**

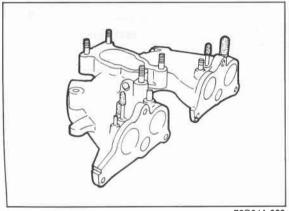
### Caution

Confirm that the choke valve is fully open and that the throttle valve is set to the correct idle opening.

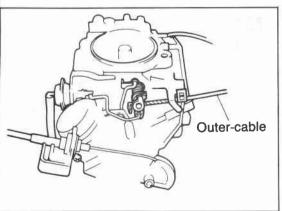
- Inspect the deflection of the cable. If the deflection is not within 1—3 mm (0.039—0.118 in), adjust nuts A.
- 2. Depress the accelerator pedal to the floor and verify that the throttle valve is fully opened. Adjust bolt B if necessary.



- 1. Visually check the intake manifold for damage.
- 2. Replace it if necessary.



76G04A-023



76G04A-024

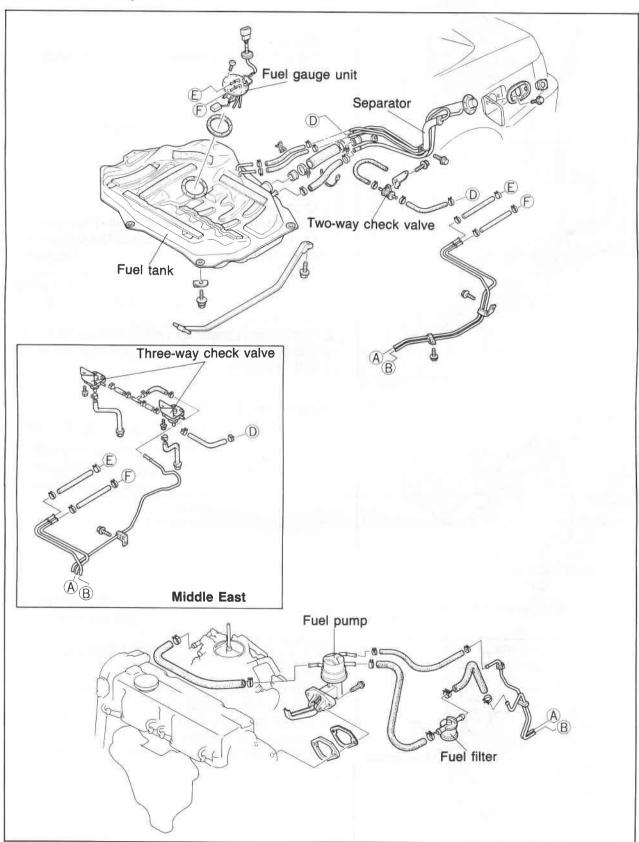
### **CHOKE CABLE**

Except FE and F8 (General, ECE, Hong Kong, and Singapore)

- 1. Pull the choke knob and confirm that the choke valve is fully closed.
- 2. Return the choke knob and confirm that the choke valve is fully opened.
- 3. Adjust the position of the outer cable, if necessary.

### **FUEL SYSTEM**

This system consists of the fuel pump, fuel filters, and carburetor, and supplies the necessary fuel for operation of the engine.



### **TROUBLESHOOTING**

	PAGE		Carburetor	Fuel pump	Separator	Two-way check valve (Except Middle East) Three-way check valve (Middle East)
S	YMPTOM		4A26	4A—35	4A—37	4A—37
1	Hard start or w	on't start (Cranks OK)	2	=1 +		
2	Engine stalls	During warm up	2	11		
	Engine stalls	After warm up	2	1		
3	Rough idle	During warm up	2	1		
3	nough late	After warm up	2	1		
4	High idle speed	d after warm up	1			
5	Poor acceleration lack of pow		2	1		
6	Runs rough or	deceleration	1			
7	Afterburn in ex	chaust system	1			
8	Poor fuel cons	umption	1 4		2	3
9	Fails emission	test	1-1-1			

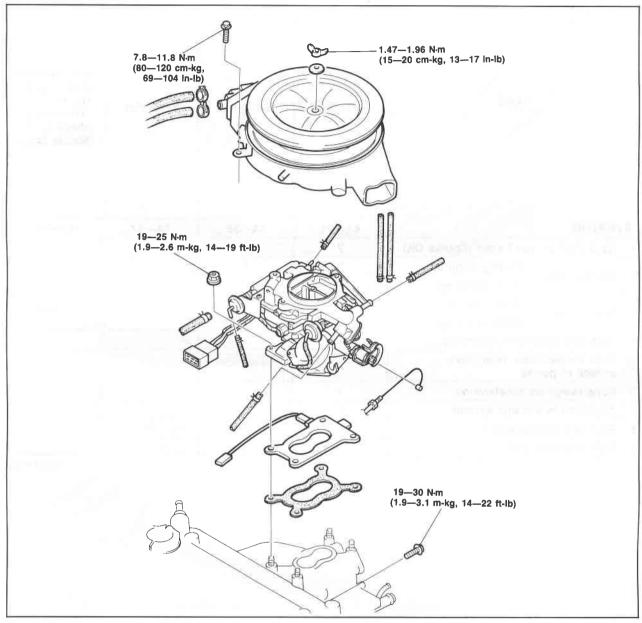
76G04A-026

## **4A** FUEL SYSTEM

### **CARBURETOR**

### Removal

Remove in the sequence shown in the figure.



76G04A-027

- 1. Secondary air hoses (If equipped) and air cleaner
- 2. Water hoses
- 3. Fuel hose
- 4. Vacuum hoses

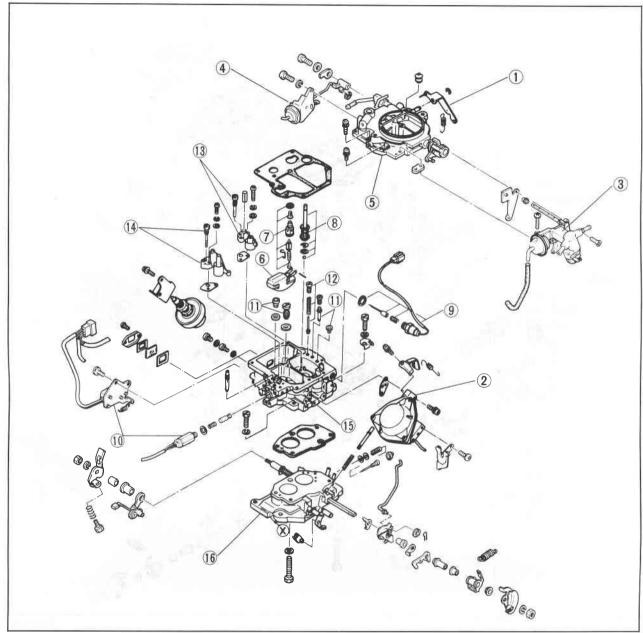
- 5. Accelerator cable
- 6. Connector
- 7. Carburetor
- 8. PTC heater (If equipped)
- 9. Gasket (If equipped)

### Installation

Install the reverse order of removal, referring following points.

- 1. Check for fuel leaks.
- 2. Check the vacuum hose installation.
- 3. Check the idle speed and idle mixture (Refer to page 4A-38).
- 4. Warm up the engine to the normal operating temperature and check that fuel level is at the center of the float level indicator window.

# Disassembly FE and F8 (General, ECE, Hong Kong, and Singapore)



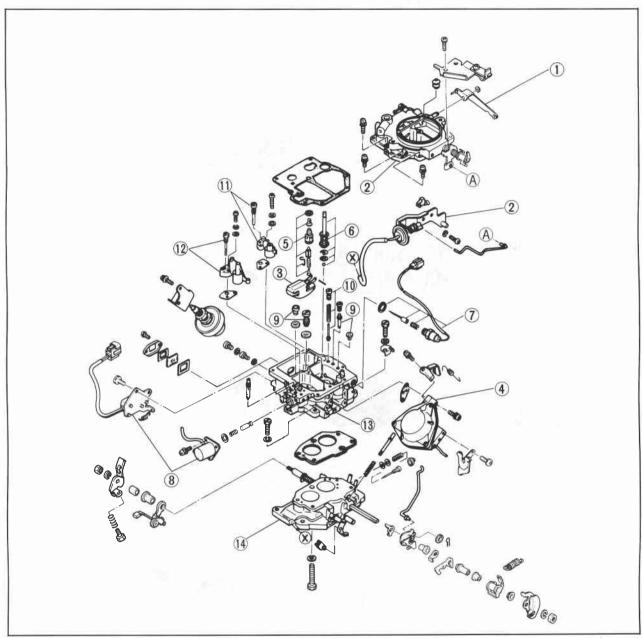
76G04A-028

### Disassemble in the sequence shown in the figure.

- 1. Lever
- 2. Secondary diaphragm
- 3. Choke breaker diaphragm and thermo wax (If equipped)
- 4. Choke opener and bracket (If equipped)
- 5. Air horn
- 6. Float
- 7. Needle valve
- 8. Accelerator pump

- 9. Slow fuel cut solenoid valve
- Idle-up solenoid valve and idle switch (If equipped)
- 11. Air bleeds and jets
- 12. Injector weight
- 13. Primary venturi and nozzle
- 14. Secondary venturi and nozzle
- 15. Main body
- 16. Throttle body

### FE 8Valve (Except General) and F6



76G04A-029

Disassemble in the sequence shown in the figure.

- 1. Lever
- 2. Air horn, choke breaker diaphragm, and choke opener (If equipped)
- 3. Float
- 4. Secondary diaphragm
- 5. Needle valve
- 6. Accelerator pump
- 7. Slow fuel cut solenoid valve

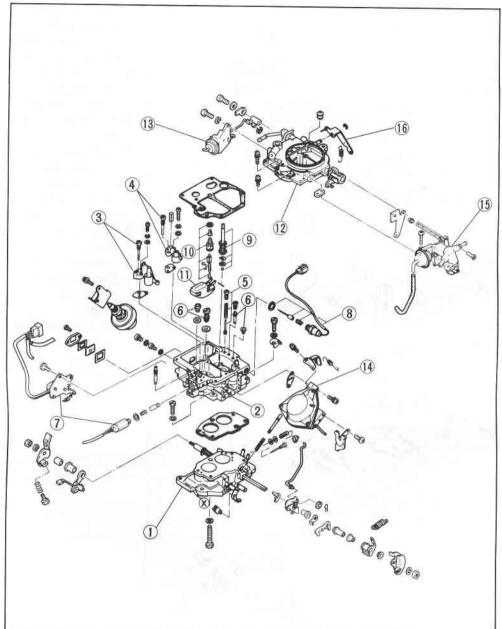
- 8. Solenoid valve\* and idle switch (If equipped)
  9. Air bleeds and jets
- 10. Injector weight
- 11. Primary venturi and nozzle
  12. Secondary venturi and nozzle
- 13. Main body
- 14. Throttle body

### \*Solenoid valve:

Coast enrichment solenoid valve	FE 8 Valve—Unleaded fuel
Coasting leaner	F6 Singapore

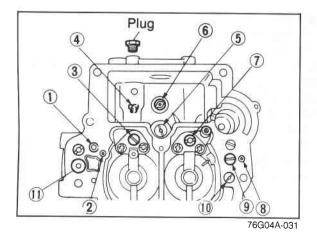
Assembly [FE and F8 (General, ECE, Hong Kong, and Singapore)]

Assemble in the sequence shown in the figure, referring to the assembly note for specially marked parts.



- 1. Throttle body
- 2. Main body
- 3. Secondary venturi and nozzle
- 4. Primary venturi and nozzle
- 5. Injector weight
- 6. Air bleeds and iets
- 7. Idle-up solenoid valve and idle switch (If equipped)
- 8. Slow fuel cut solenoid valve
- Accelerator pump
- 10. Needle valve
- 11. Float
- 12. Air horn
- Choke opener and bracket (If equipped)
- 14. Choke breaker diaphragm and thermo wax (If equipped)
- 15. Secondary diaphragm
- 16. Lever

76G04A-030

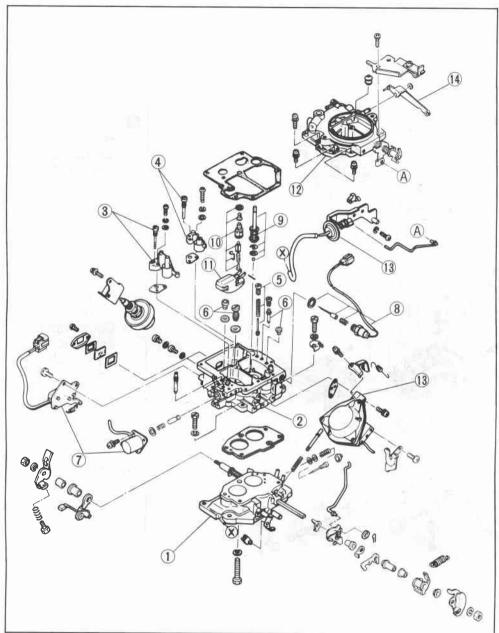


# Assembly note Air bleeds and jets

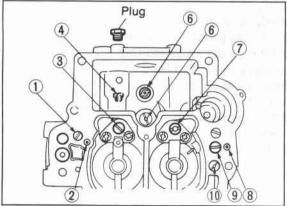
- 1. Step jet and plug
- 2. Secondary step air bleed (No. 1) (Fixed type)
- 3. Secondary main air bleed
- 4. Secondary main jet
- 5. Power jet
- 6. Primary main jet
- 7. Primary main air bleed
- 8. Primary slow air bleed (No. 1)
- 9. Primary slow jet and plug
- 10. Primary slow air bleed (No. 2)

[FE 8Valve (Except General) and F6]

Assemble in the sequence shown in the figure, referring to the assembly note for specially marked parts.



- 1. Throttle body
- 2. Main body
- 3. Secondary venturi and nozzle
- 4. Primary venturi and nozzle
- 5. Injector weight
- 6 Air bleeds and jets
- 7. Solenoid valve and idle switch (If equipped)
- 8. Slow fuel cut solenoid valve
- 9. Accelerator pump
- 10. Needle valve
- 11. Secondary diaphragm
- 12. Float
- 13. Air horn, choke breaker diaphragm, and choke opener (If equipped)
- 14. Lever



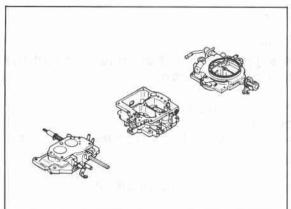
76G04A-033

### Assembly note Air bleeds and jets

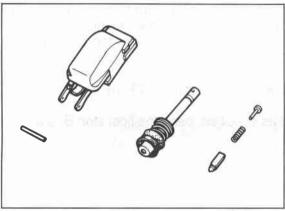
- 1. Step jet and plug
- 2. Secondary step air bleed (No. 1) (Fixed type)

76G04A-032

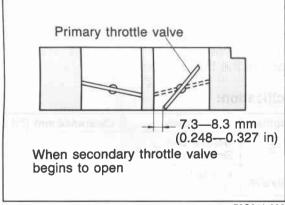
- 3. Secondary main air bleed
- 4. Secondary main jet
- 5. Power jet
- 6. Primary main jet
- 7. Primary main air bleed
- 8. Primary slow air bleed (No. 1)
- 9. Primary slow jet and plug
- 10. Primary slow air bleed (No. 2)



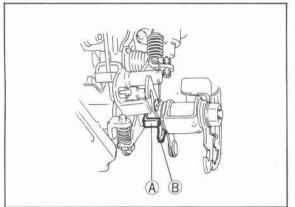
76G04A-034



76G04A-191



76G04A-035



76G04A-036

### Inspection

Note

- a) Clean all parts with carburetor cleaner and dry with compressed air.
- b) Do not use a wire to clean the jets.

Check the following and replace any faulty parts.

- 1. Damaged air horn, main body, or throttle body
- 2. Improper operation of the choke valve or throttle valve
- 3. Damaged float
- 4. Needle valve damage or improper seating
- 5. Clogged or damaged jet or air bleed
- 6. Damaged piston cup in the accelerator pump
- 7. Weakened or broken spring
- 8. Damaged diaphragm
- 9. Improper solenoid operation

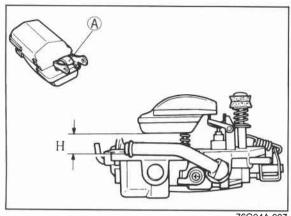
**Secondary Throttle Valve** 

1. Check the clearance between the primary throttle valve and wall when lever A contacts lever B.

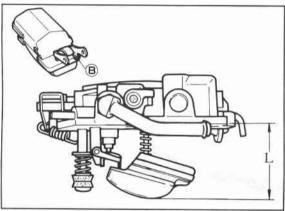
Clearance:

7.3—8.3 mm (0.248—0.327 in)

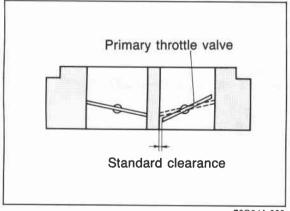
3. If not within specification, adjust it by bending lever A.



76G04A-037



76G04A-038



76G04A-039

### Float Level

### Caution

This adjustment must be made without the gasket on the air horn.

- 1. Turn the air horn upside-down and allow the float to lower by its own weight.
- 2. Measure clearance H between the float and the air horn

### Clearance H: 12.5 mm (0.49 in)

- 3. If not as specified, bend the float seat lip A to adjust.
- 4. Turn the air horn to the normal position and allow the float to lower by its own weight.
- 5. Measure clearance L between the bottom of the float and the air horn.

### Clearance L: 44 mm (1.73 in)

6. If not as specified, bend the float stop B to adjust.

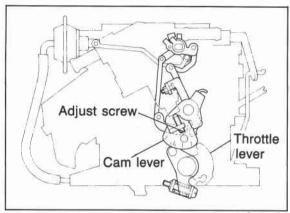
### **Fast Opening** F6 and FE 8Valve (Except General)

1. With the choke valve fully closed, measure the clearance between the primary throttle valve and the wall of the throttle bore.

### Specification:

Engine	Spec.	Clearance mm (in)
F6	General and Singapore	1.40—1.76
FE 8Valve	Middle East and Unleaded Fuel	(0.055—0.069)

2. If not within specification, carefully bend the connecting rod to adjust.



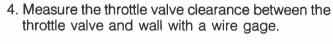
76G04A-040

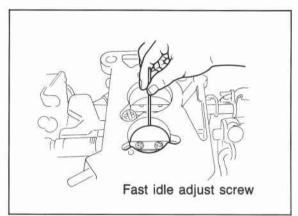
Fast Idle Opening FE and F8 (General, ECE, Hong Kong, and Singapore)

Adjustment of fast idle opening is normally unnecessary.

But if it is necessary, adjust it as shown.

- 1. Before adjustment, let the carburetor set at 25°C (77°F) for at least 1 hour.
- 2. Check that the center of the cam lever aligns with the mark (25°) on the fast idle cam.
- 3. If not as specified, adjust it by turning the adjust screw.



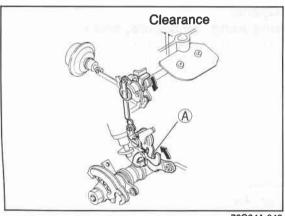


76G04A-041

### Specification

Spec.	General, ECE, Hong Kong, and Singapore				
Transmission	MTX	ATX			
Clearance mm (in)	0.48—0.64 (0.019—0.025)	0.56—0.72 (0.022—0.028)			

5. If not as specified, adjust it by turning the fast idle adjust screw.



76G04A-042

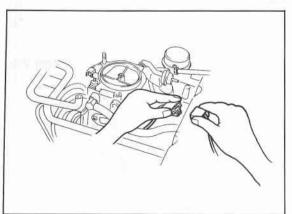
# Unloader System Only FE and F8 (General, ECE, Hong Kong, and Singapore)

- 1. Open the primary throttle valve fully.
- 2. Measure the choke valve clearance.

### Clearance:

1.68—2.14 mm (0.066—0.084 in)

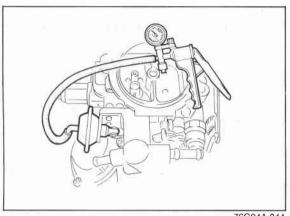
3. If not as specified, adjust it by bending tab A.



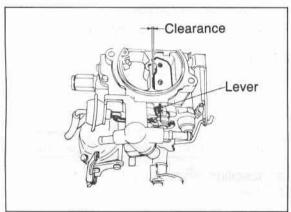
76G04A-043

### Slow Fuel Cut Solenoid Valve

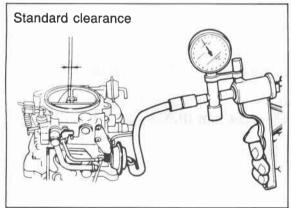
- 1. Start the engine, and run it at idle.
- 2. Disconnect the connector of the carburetor.
- 3. Check that the engine stops.
- 4. If the engine does not stop, replace the slow fuel cut solenoid valve.



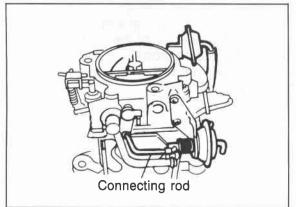
76G04A-044



76G04A-045



76G04A-046



76G04A-047

### **Choke Breaker Diaphragm**

- 1. Warm up the engine to the normal operating temperature, then stop the engine.

  2. Set the choke valve to the fully closed position.
- 3. Apply 400 mmHg (15.7 inHg) vacuum to the diaphragm.
- 4. Measure the clearance between the choke valve and air horn with a wire gauge.

### Clearance:

- 2.45—3.11 mm (0.096—0.122)..... FE, F8 1.68—2.14 mm (0.066—0.084 in) ...... F6
- 5. If not within specification, adjust by bending the lever.

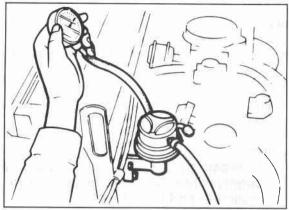
### **Choke Opener**

### ECE, Hong Kong, Singapore, and Middle East

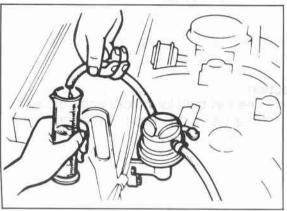
- 1. Warm up the engine to the normal operating temperature, then stop the engine.
- 2. Set the choke valve to the fully closed position.
- 3. Apply 400 mmHg (15.7 inHg) vacuum to the diaphragm.
- 4. Measure the clearance between the choke valve and air horn with a wire gauge.

Specification	Clearance mm (in)
ECE, Hong Kong, and Singapore (Except F6 MTX)	3.7—4.0 (0.15—0.16)
Middle East	3.3-3.6 (0.13-0.14)
F6 Singapore MTX	3.2-3.5 (0.13-0.14)

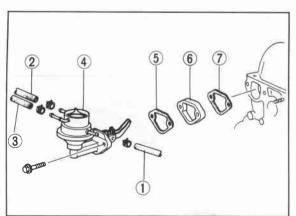
5. If not within specification, adjust by bending the connecting rod.



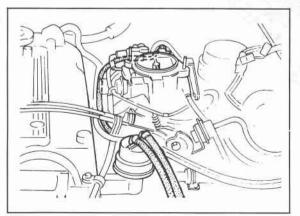
76G04A-048



76G04A-049



76G04A-050



76G04A-051

# FUEL PUMP Inspection

Fuel pressure

- 1. Disconnect the hose at the carburetor and connect a fuel pressure gauge.
- 2. Disconnect the fuel return hose from the fuel pump and plug the fuel pump return pipe as shown in the figure.
- 3. Measure the pressure while the engine is idling. Replace the pump, if necessary.

	FE & F8 (ECE, Hong Kong, Singapore)	Others
Pressure kPa (kg/cm², psi)	20—29 (0.2—0.3, 2.8—4.3)	20—26 (0.20—0.27, 2.8—3.8)

### Flow rate (volume)

- 1. Disconnect the carburetor fuel hose and insert the end into a measuring breaker.
- 2. Disconnect the fuel return hose from the fuel pump and plug the fuel pump return pipe as shown in the figure.
- 3. Start the engine and measure the amount of fuel pumped per minute.

Volume: More than 860 cc (52.5 cuin)/min

### Removal

- 1. Remove in the following order.
  - (1) Fuel outlet hose
  - (2) Fuel inlet hose
  - (3) Fuel return hose
  - (4) Fuel pump
  - (5) Gasket
  - (6) Insulator
  - (7) Gasket

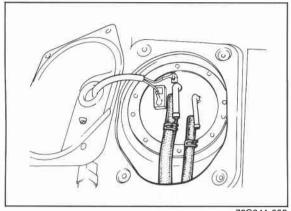
### Installation

Install in the reverse order of removal.

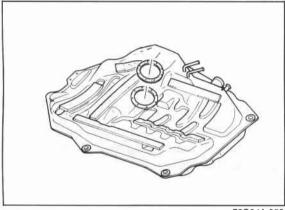
### Caution

- a) Replace the gasket whenever the fuel pump is replaced.
- b) Be sure to connect the hoses in the correct positions.

Check for leaks.



76G04A-052



76G04A-053

### **FUEL TANK**

### Removal

- 1. Remove the rear seat cushion.
- 2. Remove the cover and disconnect the fuel tank gauge unit connector.
- 3. Disconnect the fuel main and return hoses.
- 4. Raise the vehicle and support it with safety stands.
- 5. Remove the fuel level gauge unit assembly.

### Warning

- a) When repairing the fuel tank, clean it thoroughly with steam to remove all explosive gasoline and fumes.
- b) Use of fire is strictly prohibited while working on the fuel tank.
- 6. Drain the fuel.
- 7. Disconnect the remaining hoses.
- 8. Remove the fuel tank.

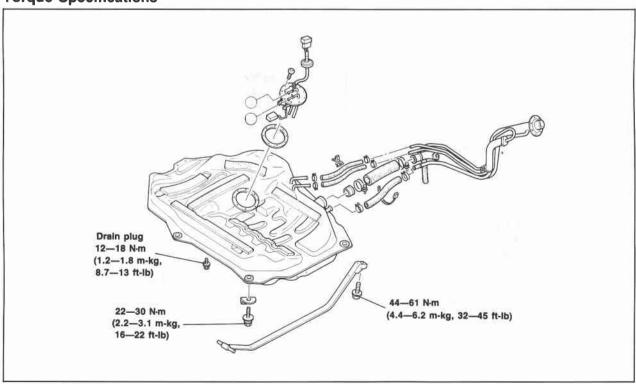
### Inspection

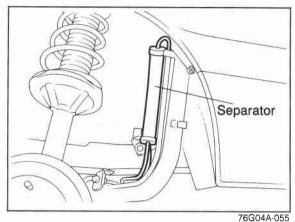
- 1. Check the fuel tank for cracks and corrosion.
- 2. If any defect is found, repair or replace the tank.
- 3. Check for leaks.

### Installation

Install in the reverse order of removal.

### **Torque Specifications**

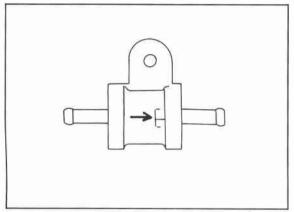




### **SEPARATOR** Inspection

Visually check the separator for fuel leakage and damage. Replace, if necessary.

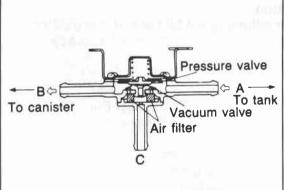




### TWO-WAY CHECK VALVE (Except Middle East) Inspection

- 1. Disconnect the hoses, and remove the check
- 2. Check that air flows in both directions through the valve.
- 3. If not as specified, replace the two-way check valve.



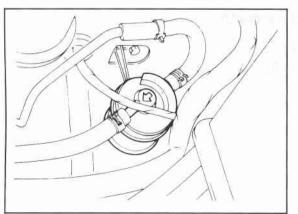


76G04A-056

THREE-WAY CHECK VALVE (Middle East)

- 1. Blow through the valve from port (A), and check that air comes out of port (B). Next, block port (B) and check that air comes of port (C).
- 2. Block port (B) and apply vacuum with a vacuum pump through port (A).
- 3. Check that no vacuum is held.





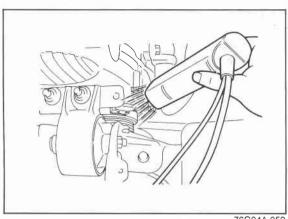
76G04A-058

### **FUEL FILTER** Replacement

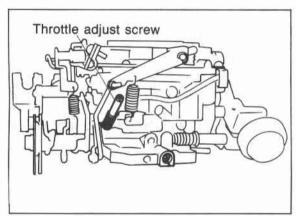
The fuel filter is mounted on the left side of the frame.

#### Caution

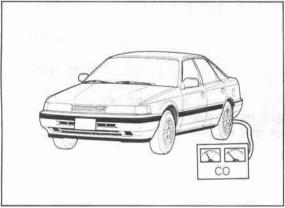
- a) To prevent gasoline from draining during removal, first disconnect and plug the in-
- b) During installation be sure to install the fuel filter in the correct direction of flow.



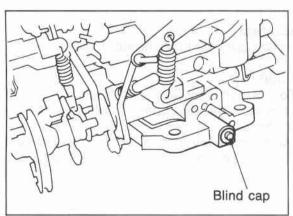
76G04A-059



76G04A-060



76G04A-061



76G04A-062

### IDLE SPEED AND IDLE MIXTURE

#### **ADJUSTMENT**

#### Note

- a) Before adjusting the idle speed and idle mixture, be sure the ignition timing, spark plugs, carburetor float level, etc., are all in normal operation condition.
- b) Turn off all electrical loads.
- c) This adjustment must be done while the fan motor is not operating.

### Idle Speed

- 1. Connect a tachometer to the engine.
- 2. Warm up the engine, and check that the choke valve has fully opened.
- 3. Check the idle speed.

	М	TX	ATX (in	N range)	
Specification	Others	FE 8Valve Unleaded fuel	F6	F8 & FE	
Idle speed rpm	800 +50	850 +50	950 +50	900 +50	

4. If not within specification, adjust the idle speed by turning the throttle adjust screw.

#### Caution

After adjusting the idle speed, the dashpot adjustment should be checked and adjusted if necessarv.

### Idle Mixture [Except FE 8Valve—Unleaded Fuel]

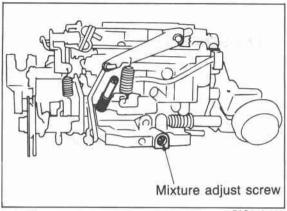
Adjust the idle mixture as follows, after adjusting the idle speed.

- 1. Disconnect the secondary air hoses from the reed valves and plug them. (If equipped.)
- 2. Insert an exhaust gas analyzer into the tail pipe and measure the CO concentration.

CO concentration:  $2.0 \pm 0.5\%$ 

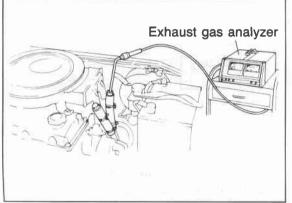
3. If not within the specification, remove the blind cap from the mixture adjust screw.

## IDLE SPEED AND IDLE MIXTURE 4A

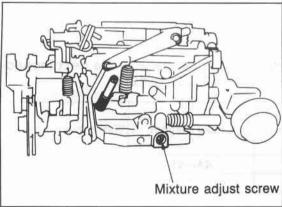


76G04A-063

- 4. Turn the mixture adjust screw to adjust the CO concentration.
- 5. Recheck the idle speed.
- 6. Fit a new blind cap onto the mixture adjust screw.



76G04A-064



76G04A-065

Idle Mixture [FE 8Valve—Unleaded Fuel]

Adjustment of the idle mixture is normally unnecessary.

But if it is necessary, adjust it as follows.

Note

Do not insert the exhaust gas analyzer into the tail pipe.

Before adjust the idle mixture, check and set the idle speed.

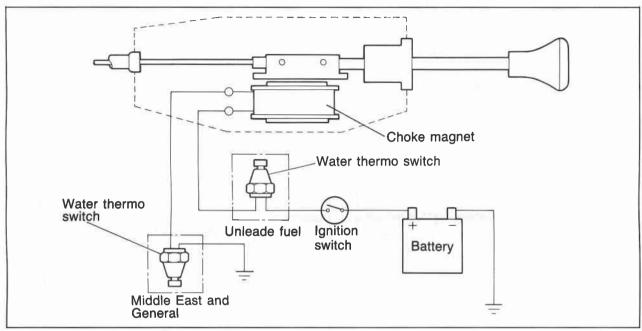
- 1. Disconnect the secondary air hoses.
- 2. Insert an exhaust gas analyzer into the hose and plug it to prevent leakage.
- 3. Start the engine and run it at idle.
- 4. Measure the CO concentration.
- 5. Remove the blink cap from the mixture adjust screw.
- 6. Turn the mixture adjust screw and adjust the CO level.

CO concentration:  $2.0 \pm 0.5\%$ 

- 7. If the idle speed fails to meet specification as the result of the above steps, adjust the idle.
- 8. Reconnect the secondary air hoses.
- 9. Fit a new blind cap onto the mixture adjust screw.

### **AUTO-RETURN CHOKE SYSTEM**

### [FE 8VALVE—UNLEADED FUEL, MIDDLE EAST, and F6—GENERAL]



76G04A-066

An auto-return choke is adopted to prevent the catalytic converter from over-heating because of over use of the choke. This system opens the choke valve by causing the choke knob to return when the engine coolant temperature is **more than 67°C (153°F)**.

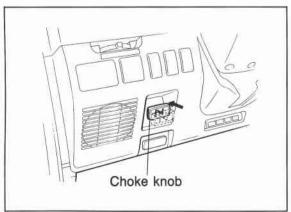
#### **TROUBLESHOOTING**

#### Note

Make the system inspection first. If no problem is found, continue with the next inspection of the Troubleshooting Guide. (Refer to pages 4A—16, 21, or 22)

Possible cause Page	System inspection	Choke magnet	Water thermo switch
Symptom	4A40	4A41	4A—41
Checking order	1	2	3

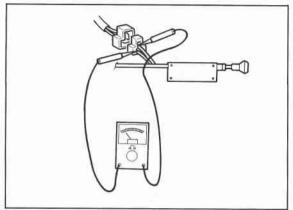
76G04A-067



76G04A-068

#### **System Inspection**

- 1. Make sure that the engine is cold and turn the ignition switch ON.
- 2. Pull out the choke knob and check that it is held on.
- 3. Start the engine and check that the choke knob returns during warming-up.



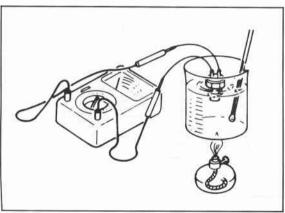
76G04A-069

### **Choke Magnet**

- 1. Remove the under dash cover.
- 2. Disconnect the choke magnet connector.
- 3. Turn the ignition switch on and check the resistance using an ohmmeter.

### Resistance: Approx. $35\Omega$

4. If it is not within the specification, the choke magnet is malfunction.



76G04A-070

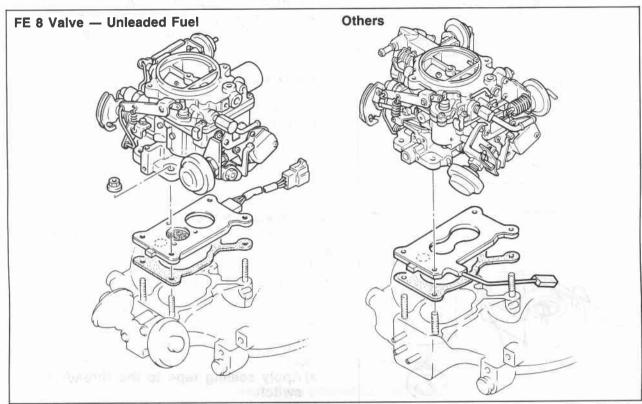
#### Water thermo switch

- 1. Remove the switch from the intake manifold.
- 2. Place the switch in a container of water with a thermometer.
- 3. Connect an ohmmeter to the switch.
- 4. Heat the water slowly and check that the switch has continuity at 67°C (152°F).
- 5. Replace if necessary.

#### Note

- a) Apply sealing tape to the threads of the switch.
- b) After installing, check the coolant level and check for leaks.

## PTC HEATER SYSTEM [FE and F8 engine (except Middle East)]



76G04A-071

The PTC heater system consists of the PTC heater, relay, and water thermo switch. The system is designed to prevent carburetor icing when the engine operating temperature is low t assure optimum driveability.

### **TROUBLESHOOTING**

#### Note

Make the system inspection first. If no problem is found, continue with the next inspection of the Troubleshooting Guide. (Refer to pages 4A—19, —20, or—22)

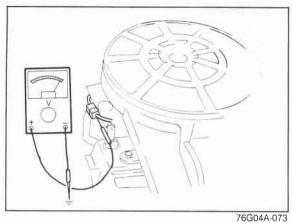
#### FE 8Valve—Unleaded Fuel

Possible cause	System inspection	Water thermo switch (intake manifold)	PTC heater	Water thermo switch (Radiator)	PTC heater relay
Page	4A43	4A—41	4A—43	4A—95	4A—44
Checking order	1	2	3	4	5

### Except FE 8Valve—Unleaded Fuel

Possible cause	System inspection	Water thermo switch (Radiator)	PTC heater	PTC heater relay
Page	4A—43	4A—95	4A—43	4A44
Checking order	1	2	3	4

76G04A-072

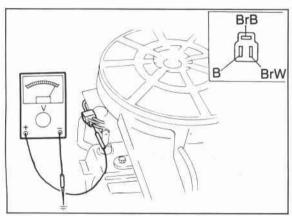


### **System Inspection** Except FE 8Valve—Unleaded Fuel

- 1. Connect a voltmeter to the PTC heater connector.
- 2. Start the engine and measure the voltage.

### **Specification**

Radiator coolant temperature	Below 17°C (63°F)	Above 17°C (63°F)
Voltage	Approx. 12V	ΟV



76G04A-074

### FE 8Valve—Unleaded Fuel

- 1. Start the engine.
- 2. Connect a voltmeter to the PTC heater connector terminals and measure the voltage.

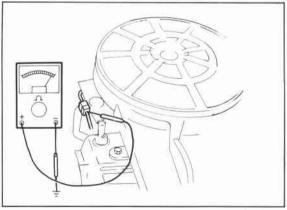
### Voltage

Engine coolant temperature			low (152°F)	Above 67°C (152°F)
Radiator coolant temperature		Below 17°C (63°F)	Above 17°C (63°F)	_
Tamainal	BrB	Approx.	0V	01/
Terminal	BrW	12V	Approx. 12V	0V

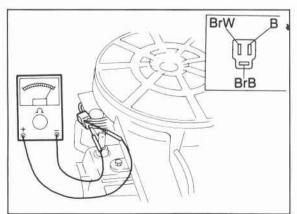
### **PTC Heater**

### Except FE 8Valve—Unleaded Fuel

- 1. Disconnect the PTC heater connector.
- 2. Check for continuity of the heater with an ohmmeter.



76G04A-075

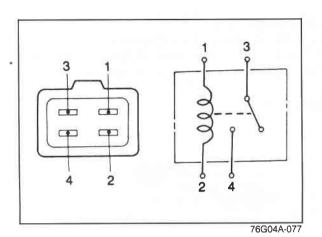


76G04A-076

### FE 8Valve—Unleaded Fuel

- 1. Disconnect the PTC heater connector.
- 2. Check for continuity between terminal wire (BrW) and a ground.
- 3. Check for continuity between terminal wire (BrB) and (B).

## **4A** PTC HEATER SYSTEM

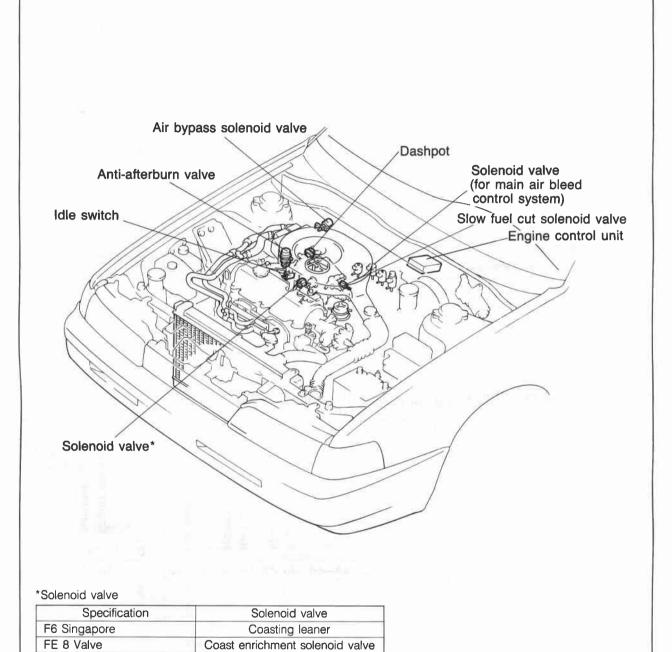


**PTC Heater Relay** 

- 1. Apply 12V to No. 1 terminal and ground No. 2 terminal).
- 2. Check for continuity at terminals 3 and 4 with an ohmmeter.

Operation	OV	12V
Terminals 3—4	No continuity	Continuity

### **DECELERATION CONTROL SYSTEM**



76G04A-078

This system improves driveability during deceleration.

## 4A DECELERATION CONTROL SYSTEM

### **TROUBLESHOOTING**

Check the condition of the wiring harness and connectors before checking the engine control unit or switches.

### FE 12Valve and F8 (ECE, Hong Kong and Singapore)—MTX

Possible cause	Anti-afterburn valve	Dashpot	Bypass air control system	Idle switch	main air bleed control system		Engine control unit terminal	
	A	Da	S S	2	Ē 8	E	L	М
Symptom	4A50	4A50	4A48	4A—93	4A—51		4A—88	
Runs rough on deceleration			2	1	3	5	4	
Afterburn in exhaust system	1	2	4	3			5	6
Poor fuel consumption		1	2					3
Fails emission test	7		6	1	2	3	4	5
High idle speed after warm up	l .	1			2	3		
Engine stalls during warm up					1		3.2	
Rough idle during warm up				Alk.	1			
Poor acceleration, hesitation, or lack of power		18 38	Hryb		1			

76G04A-079

## FE 12Valve and F8 (ECE, Hong Kong and Singapore)—ATX

Possible cause		Bypass air control system (Only FE)	Main air bleed control system	Idle switch (Only FE)		Engine control unit terminal	
	Anti-afterburn	B S	¥ 5°	ㅁ	В	D	2N
Symptom	4A—50	4A—48	4A—51	4A—93		4A86	4
Runs rough on deceleration		2	3	1	5		4
Afterburn in exhaust system	1	2		3		4	5
Poor fuel consumption		1				2	
Fails emission test	7	6	2	1	3	4	5
High idle speed after warm up	li .		1		2		
Engine stall during warm up			1				
Rough idle during warm up			1				
Poor acceleration, hesitation, or lack of power			1				

76G04A-080

### FE 8Valve—Unleaded Fuel

Possible cause	Slow fuel cut system	Coast enrichment system	Idle switch	Anti-afterburn valve	Bypass air control system	Dashpot (only MTX)		Engine control	unit terminal	
	\			1			Α	С	G	- 1
Symptom	4A—53	4A-54	4A-93	4A-50	4A-48	4A-50		4A-	<b>-91</b>	
Runs rough on deceleration	8	6	1		7		3	4	5	2
Afterburn in exhaust system	7		3	1	4	2		5	8	6
Poor fuel consumption		2	1		6		5	4		3
High idle speed after warm up		2				1	3			
Fails emission test	4	2	1	5	3		6	7	8	9

76G04A-081

### FE 8Valve (General)

Possible cause	main air bleed control solenoid valve	H (	Engine contr	ol unit ter	minaí	
		M	ГХ		ATX	
		E	F	В	2F	21
Page	4A—51	4A-	-90		4A-89	
Checking order				2		

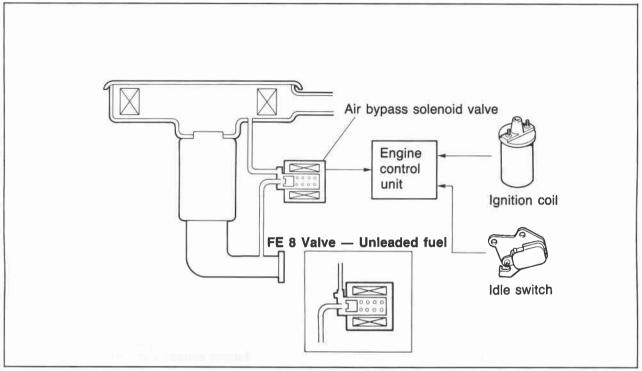
76G04A-082

### F6 (Singapore)

Page Page	Dashpot (Only MTX)	Anti-afterburn valve	e switch	Coasting leaner solenoid valve	Engine control	unit terminal
Symptom		₹ 4A—50	₽ 4A—93		B 4A-	92
High idle speed after warm up	1					
Runs rough on deceleration			1	2		3
Afterburn in exhaust system	5	4	1	2		3
Fails emission test		4	1	2		3

76G04A-083

### BYPASS AIR CONTROL SYSTEM FE and F8 [Except General and Middle East]



76G04A-084

The bypass air control system consists of the bypass solenoid valve, idle switch, ignition coil, and engine control unit.

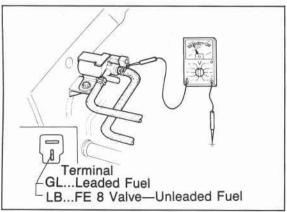
This system opens the bypass air passage to the intake manifold during deceleration above approx. 2,300 rpm (ECE, Hong Kong, and Singapore), or above approx. 3,500 rpm (FE 8 Valve—Unleaded fuel).

#### Note

Make the system inspection first. If no problem is found, continue with the next inspection of the Troubleshooting. (Refer to page 4A-46 or 47.)

### **Troubleshooting**

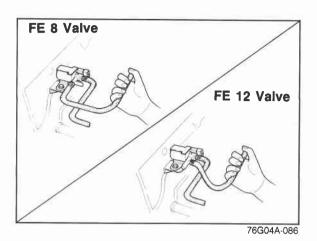
Possible cause	System inspection	Air bypass solenoid valve
Page	4A—48	4A—49
Checking order	1	2



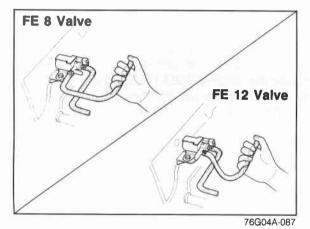
76G04A-085

### System Inspection

- 1. Warm up the engine and run it at idle.
- 2. Connect a tachometer.
- 3. Disconnect the bypass air hose from the air cleaner and place a finger over the hose opening.



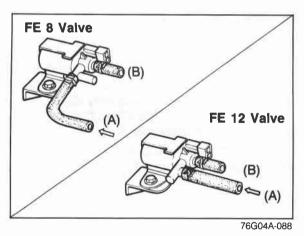
- 5. Increase the engine speed to 4,000 rpm.
- 6. Check that no vacuum is felt.



Quickly decrease the engine speed and check that vacuum is felt during above specified engine speed.

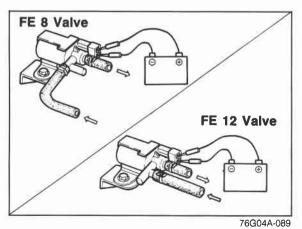
### **Specification**

FE 8 Valve	Approx. 3,500 rpm
Others	Approx. 2,100 rpm



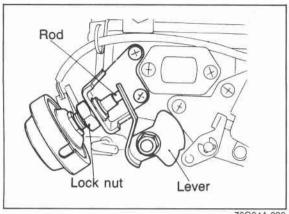
### Air Bypass Solenoid Valve

- 1. Disconnect air hose (A) from the air cleaner.
- 2. Disconnect air hose (B) from the intake manifold.
- 3. Disconnect the connector from the solenoid valve.
- 4. Blow air through the solenoid valve from (A) and check that air does not come out from (B).



- Apply 12V to the connector terminal with jumper wire.
- 6. Blow air through the solenoid valve from (A) and check that air comes out from (B).
- 7. If the solenoid valve does not operate properly, replace it with a new one.

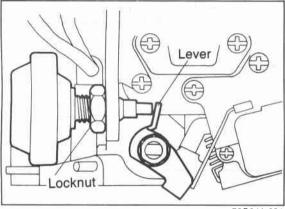
## 4A DECELERATION CONTROL SYSTEM



76G04A-090

### **DASHPOT (MTX)** Inspection

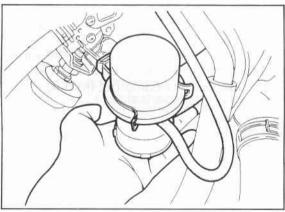
- 1. Suddenly move the throttle lever and check that the dashpot rod comes out to its full stroke with the throttle lever.
- 2. Release the throttle lever and check that it returns slowly to the idle position after contacting the dashpot rod.



76G04A-091

### **Adjustment**

- 1. Warm up the engine to the normal operating temperature and run it at idle.
- 2. Connect a tachometer to the engine.
- 3. Increase the engine speed to 3,000 rpm.
- 4. Slowly decrease the engine speed and check that the dashpot rod touches the lever at  $2,200 \pm 100$
- 5. If not within specification, loosen the locknut and turn the dash pot to adjust.

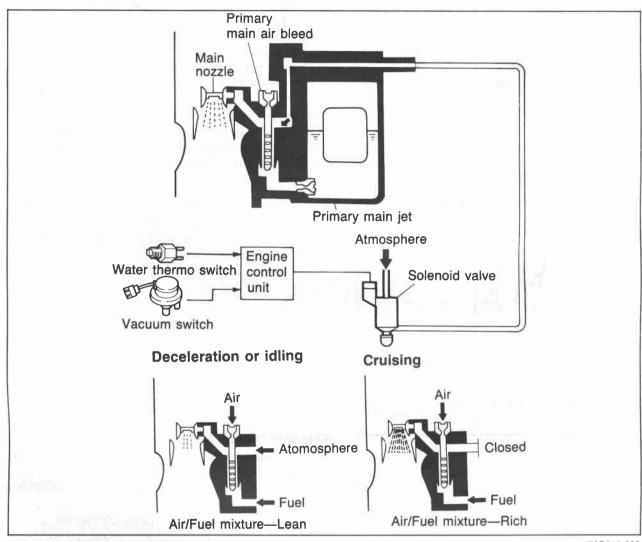


76G04A-092

### **ANTI-AFTERBURN VALVE** Inspection

- 1. Start the engine and let it idle.
- 2. Block the intake port of the anti-afterburn valve and check that the engine speed does not change.
- 3. In crease the engine speed and quickly decelerate.
- 4. Check that air is pulled into the intake port for 1-2 seconds after the accelerator is released.





76G04A-093

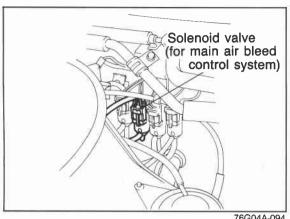
This system prevents the additional air from being fed to the primary air bleed circuit and causes the air/fuel mixture to become rich, improving acceleration.

#### **Troubleshooting**

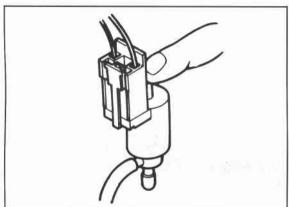
Possible cause	System inspection	Solenoid valve	Vacuum switch	Water thermo switch (Radiator)
Page	4A—52	4A—52	4A—94	4A—95
Checking order	1	2	3	4

#### Note

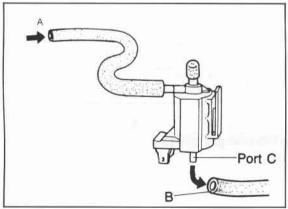
Make the system inspection first. If no problem is found, continue with the next inspection of the Troubleshooting. (Refer to pages 4A-46 or -47.)



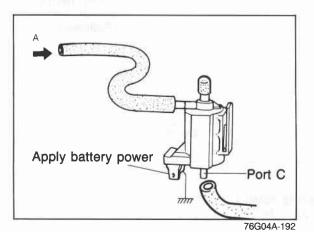
76G04A-094



76G04A-095



76G04A-191



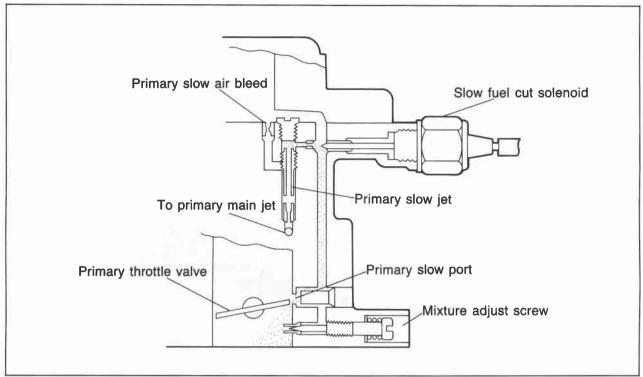
**System Inspection** 

- 1. Disconnect the vacuum switch connector.
- 2. Make sure that radiator coolant temperature is below 17°C (63°F).
- 3. Disconnect the upper vacuum hose from the solenoid valve.
- 4. Place a finger over the solenoid valve open port and check that vacuum is not felt when engine is
- 5. Warming up the engine.
- 6. Place a finger over the same open port of the solenoid valve and check that weak vacuum is felt.
- 7. Reconnect the vacuum switch connector.
- 8. Check that weak vacuum is felt at the open port of the solenoid valve at idle.
- 9. Accelerate the engine rapidly and check that vacuum is not felt.

### Solenoid Valve (A/C)

- 1. Disconnect vacuum hose A (White) from the carburetor.
- 2. Disconnect vacuum hose B from the solenoid valve.
- 3. Disconnect the solenoid valve connector.
- 4. Blow air through the valve from hose A and check that it comes out of port C.
- 5. Apply 12V and ground to the solenoid valve with iumper wires.
- 6. Blow air through the valve from hose A and check that air not come out.
- 7. Replace if necessary.

### SLOW FUEL CUT SYSTEM [FE 8VALVE—UNLEADED FUEL]



76G04A-096

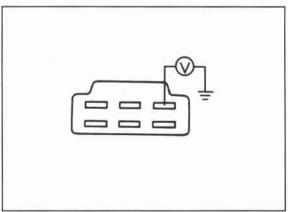
This system shuts the primary slow fuel passage to prevent run-on and overheating of the exhaust system when the ignition switch is turned OFF or during deceleration (engine speed **above 2,300 rpm** and idle switch ON). The slow fuel cut solenoid is actuated by the engine control unit and ignition switch.

### **Troubleshooting**

#### Note

Make the system inspection first. If no problem is found, continue with the next inspection of the Troubleshooting Guide. (Refer to page 4A—47.)

Possible cause	System Inspection	Slow fuel cut solenoid valve
Page	4A—53	4A—34
Check order	1	2

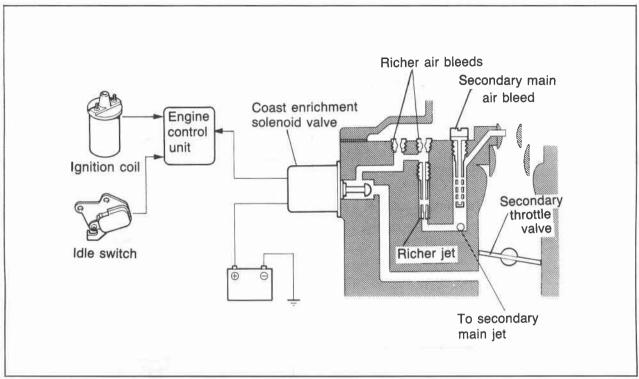


### **System Inspection**

- 1. Warm up the engine and run it at idle.
- 2. Connect a tachometer to the engine.
- 3. Connect a voltmeter to the carburetor connector terminal (**BW** wire).
- 4. Increase the engine speed to 4,000 rpm; then release the throttle lever.
- 5. Measure the terminal voltage.

Engine speed	Voltage
Above approx. 2,300 rpm	Approx. 12V
Below approx. 2,300 rpm	Below 1.5V

### COAST ENRICHMENT SYSTEM [FE 8VALVE—UNLEADED FUEL]

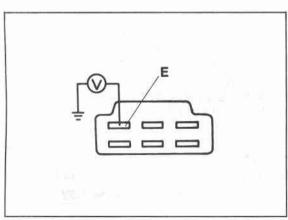


76G04A-098

This system opens the fuel passage to the secondary stage of the carburetor during deceleration at engine speeds of **2,300—1,500 rpm**. The coast enrichment solenoid valve is actuated by the engine control unit.

### **Troubleshooting**

Possible cause	System Inspection	Coast enrichment solenoid valve	Engine	control	unit ter	minal
	hit in	wind in	A	В	D	ı
Page	4A—54	4A—55		4A-	<b>-91</b>	
Checking order	1	3			2	

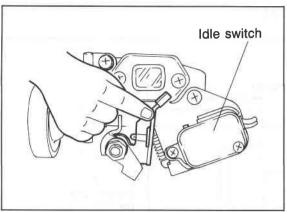


76G04A-099

### **System Inspection**

- 1. Warm up the engine to the normal operating temperature and run it at idle.
- 2. Connect a voltmeter to the carburetor connector terminal **E**.
- 3. Connect a tachometer to the engine.

## DECELERATION CONTROL SYSTEM 4A



76G04A-100

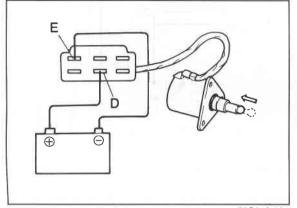
- 4. Lift the idle switch lever. (Idle switch ON.)
- 5. Increase the engine speed to 3,000 rpm then decelerate.
- 6. Check the terminal voltage as shown.

### Voltage:

Above approx. 2,300 rpm	Approx. 12V
Approx. 2,300 rpm—1,500 rpm	Below 1.5V
Below approx. 1,500 rpm	Approx. 12V

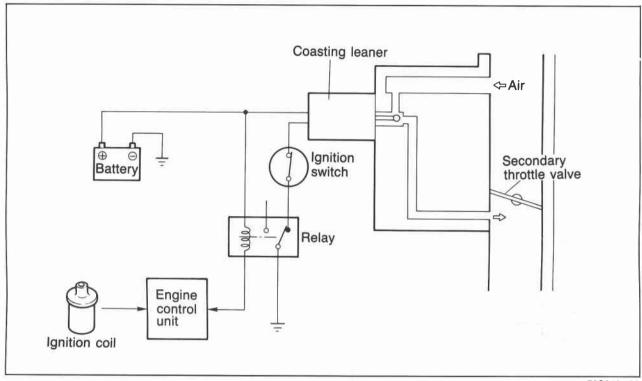
#### **Coast Enrichment Solenoid Valve**

- 1. Disconnect the connector of the coast enrichment solenoid valve.
- 2. Apply 12V to the carburetor connector terminal **D** and ground terminal **E** as shown in the illustration.
- 3. Check that the coast enrichment solenoid valve "clicks" when making and breaking the circuit. Replace, if necessary.



76G04A-101

### COASTING LEANER SYSTEM (F6 SINGAPORE MTX)



76G04A-102

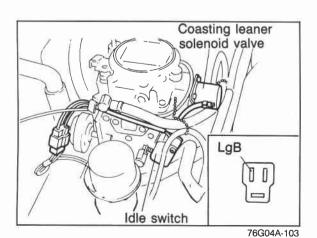
This system consists of the coasting leaner solenoid valve, engine control unit, ignition coil, and idle switch. When the idle switch is ON and the engine speed is more than approx. 2,100 rpm (deceleration), the coasting leaner solenoid valve opens the air passage port to prevent afterburn in the exhaust system.

### **Troubleshooting**

Note

Make the system inspection first. If no problem is found, continue with the next inspection of the Troubleshooting. (Refer to page 4A-47)

Possible cause	System inspection	Coasting leaner solenoid valve	Relay
Page	4A56	4A57	4A—57
Checking order	1	2	3



**System Inspection** 

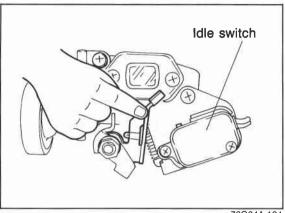
2. Connect a tachometer to the engine.

1. Warm up the engine and run it at idle.

3. Connect a voltmeter to the coasting leaner solenoid valve connector (LgB wire).

## DECELERATION CONTROL SYSTEM 4A

4. lift the idle switch lever. (Idle switch ON).



Voltage:

decelerate.

6. Check the terminal voltage.

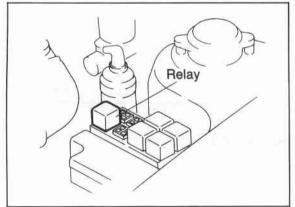
Above approx. 2,100 rpm	Below 1.5V
Below approx 2,100 rpm	Approx. 12V

5. Increase the engine speed to 3,000 rpm and then

- 76G04A-104
- - 76G04A-105

00

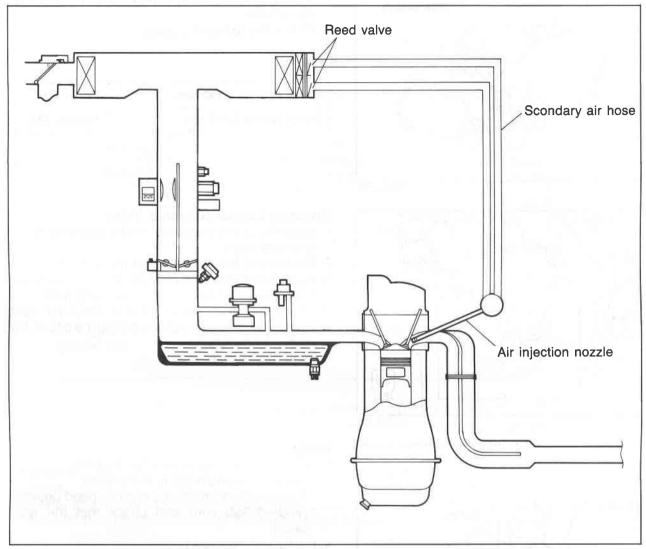
- **Coasting Leaner Solenoid Valve**
- 1. Disconnect the connector of the coasting leaner solenoid valve.
- 2. Disconnect the connector of the idle switch.
- 3. Apply 12V to terminal (BW wire) and ground with a jumper wires as shown in the illustration.
- 4. Check that the coasting leaner solenoid valve "clicks" when making and breaking the circuit. Replace, if necessary.



76G04A-106

- Relay 1. Warm up the engine and run it at idle.
- 2. Connect a tachometer to the engine.
- 3. Increase and decrease the engine speed between 1,900-2,300 rpm and check that the relay "clicks".
- 4. Replace if necessary.

## AIR INJECTION SYSTEM (EXCEPT GENERAL AND MIDDLE EAST)



76G04A-107

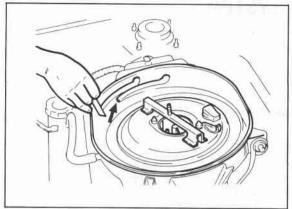
To achieve oxidization of CO and HC, the reed valve injects secondary air into the exhaust manifold.

### **TROUBLESHOOTING**

Possible car	Reed valve	Air injection pipe
Symptom	4A-59	4A—59
Fails emission test	-1	2

76G04A-108

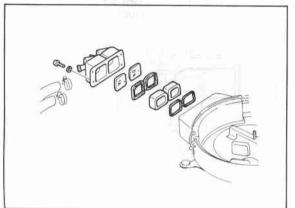
## AIR INJECTION SYSTEM 4A



76G04A-109

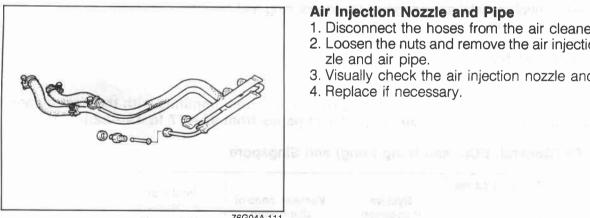
### **Reed Valve**

- 1. Warm up the engine to the normal operating temperature, and then stop the engine.
- 2. Remove the air cleaner cover and element.
- 3. Start the engine and run it at idle.
- 4. Place a thin paper over the reed valve inlet port and check that air is pulled in.
- 5. Increase the engine speed to 1,500 rpm and check that there is no exhaust gas leakage at the inlet by placing a thin paper over the port.



76G04A-110

6. Replace the reed valve, if necessary.

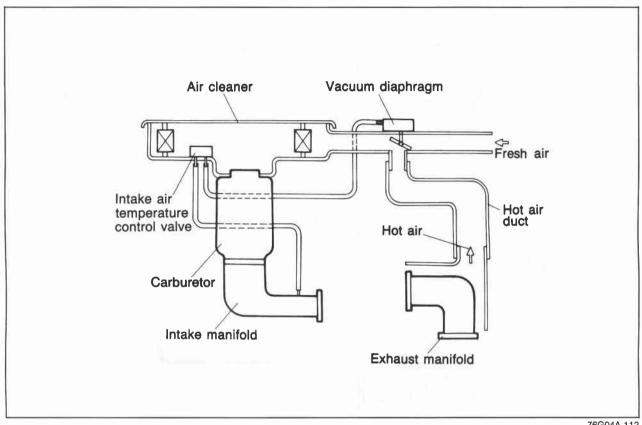


76G04A-111

Air Injection Nozzle and Pipe

- 1. Disconnect the hoses from the air cleaner.
- 2. Loosen the nuts and remove the air injection nozzle and air pipe.
- 3. Visually check the air injection nozzle and pipe.
- 4. Replace if necessary.

### INTAKE AIR TEMPERATURE CONTROL SYSTEM



76G04A-112

This system controls air intake temperature to prevent icing and operates depending on air temperature around the control valve.

### **TROUBLESHOOTING**

Make the system inspection first. If no problem is found, continue with the next inspection of the Troubleshooting Guide. (Refer to pages from 4A-17 to 4A-22.)

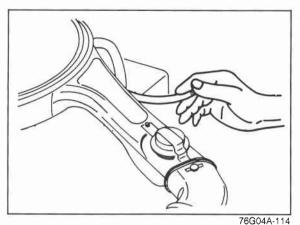
### FE and F8 (General, ECE, and Hong Kong) and Singapore

Possible cause	System inspection	Vacuum control diaphragm	Intake air temperature control valve
Symptom	4A—61	4A—61	4A—61
Checking order	1	2	3

### FE 8 Valve—Unleaded Fuel, Middle East, and F6—General

Possible cause	System inspection		
Page	4A—62		
Checking order	1		

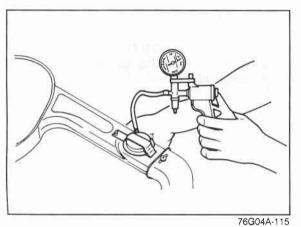
76G04A-113



System Inspection

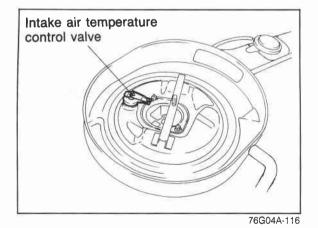
[Except Manual and Bimetal Type]

- 1. Disconnect the vacuum hose from the vacuum control diaphragm.
- 2. Start the engine and check that vacuum is felt while the engine is still cold.
- 3. Warm up the engine to the normal operating temperature and check that vacuum is not felt.



### Vacuum Control Diaphragm

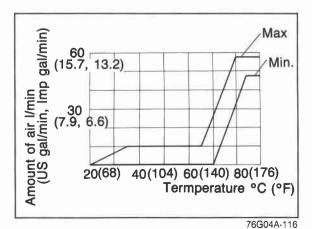
- 1. Remove the air cleaner.
- 2. Connect the vacuum pump to the vacuum control diaphragm.
- 3. Apply 160 mmHg (6.3 inHg) vacuum and check that the shutter valve is opened to the hot position.
- 4. Replace the air cleaner if necessary.



Intake air temperature control valve

1. Check that the valve is closed when the bimetal temperature is lower than specified.

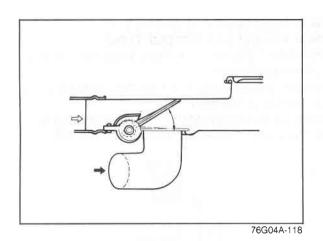
Operating temperature: 30°C (86°F)



2. To check, suck air through the tube. If excessive air leakage is found, replace the valve as an assembly.

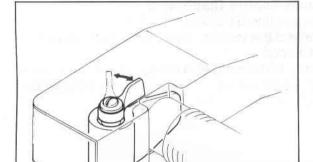
- 3. Check that the valve opens when heated.
- 4. Replace if necessary.

76G04A-119



**System Inspection** Bimetal type
[FE 8Valve—Unleaded Fuel]
Move the control valve inside the air cleaner, and

check that it moves freely and that spring force is felt.



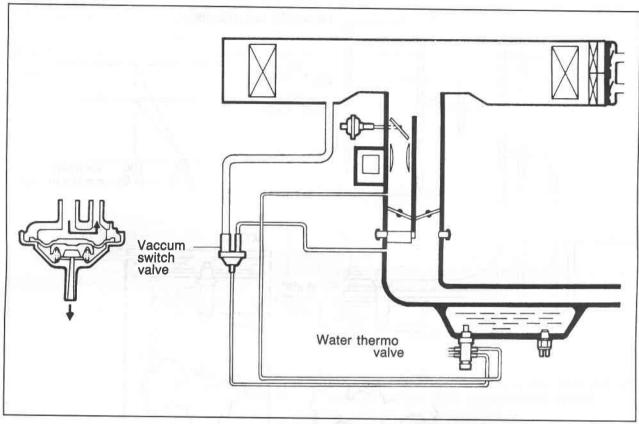
that it moves smoothly.

**System Inspection** Manual type [Middle East and F6—General] Change the summer-winter change lever and check

4A-62

### PURGE CONTROL SYSTEM

### [FE 8VALVE—UNLEADED FUEL]

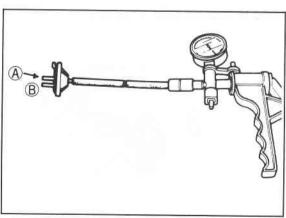


76G04A-120

This system supplies additional air to the intake manifold to improve the driveability when the engine coolant temperature is above 50°C (122°F).

### **TROUBLESHOOTING**

Possible cause	Vacuum switch valve	Water thermo valve		
Page	4A—63	4A—66		
Checking order	1 First	2		



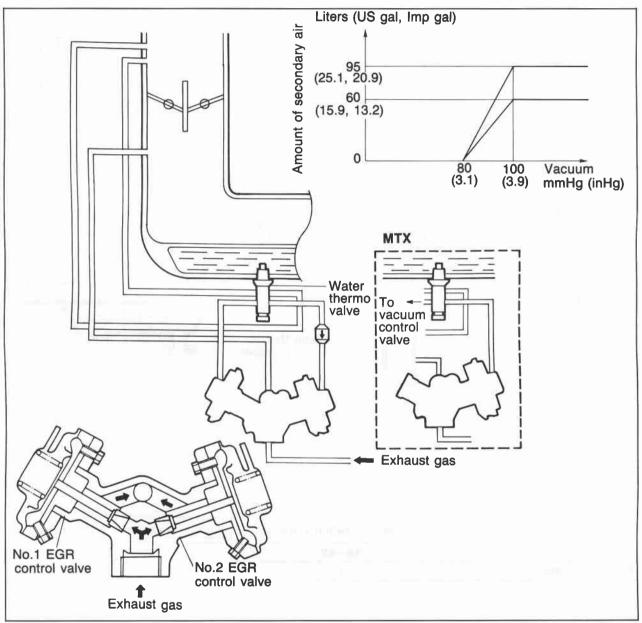
76G04A-121

### **VACUUM SWITCH VALVE**

- 1. Connect a vacuum pump to the purge control valve as shown in the figure.
- 2. Blow through the valve from port A and check that air does not come out of port B.
- 3. Apply 100 mm-Hg (3.94 inHg) vacuum.4. Blow through port A and check that air comes out of port B.
- 5. Replace if necessary.

## **EXHAUST GAS RECIRCULATION (EGR) SYSTEM**

### **FE 8VALVE—UNLEADED FUEL**



76GJ4A-122

This system introduces exhaust gas into the intake manifold to reduce NOx emissions.

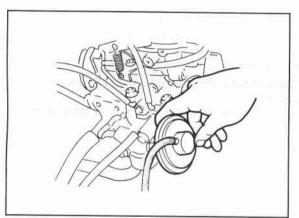


#### Note

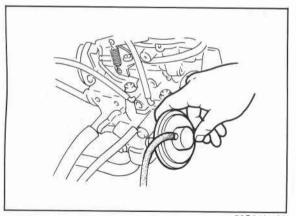
Make the system inspection first. If no problem is found, continue with the next inspection of the Troubleshooting Guide. (Refer to pages 4A—22.)

Possible cause	System inspection	EGR control valve	Water thermo valve		
Page	4A—65	4A65	4A66		
Checking order	1	2	3		

76G04A-123



76G04A-124



76G04A-125

### **System Inspection**

- 1. Start the engine.
- 2. Accelerate the engine while it is still cold and check that the diaphragm of the EGR control valve does not move.
- 3. Warm up the engine to normal operating temperature and run it at idle.

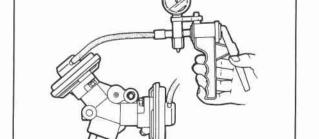
### Warning

Be careful when checking the EGR control valve, the surrounding area is very hot.

4. Accelerate the engine and check that the diaphragm of the EGR control valve moves.

## EGR Control Valve (ATX) (No. 1)

- 1. Manually actuate the valves by pushing on the diaphragm with finger.
- Check that the spring resistance is present and the diaphragm moves freely with no sticking or binding.



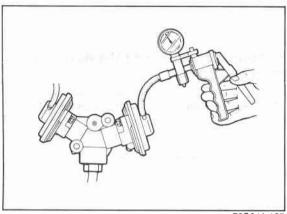
76G04A-126

- 3. Warm up the engine and run it at idle.
- 4. Connect a vacuum pump to the valve and apply vacuum.
- 5. Check that the engine runs roughly or stalls at more than the specified vacuum.

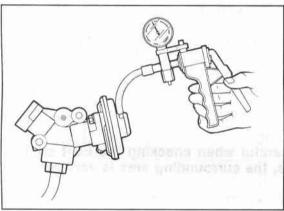
## Specification: 70—90 mmHg (2.8—3.5 inHg)

(2.0 0.0 1.1.19)

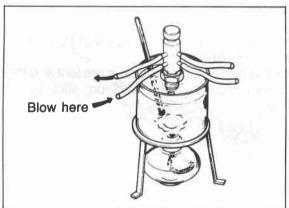
6. If not correct, replace the EGR control valve.



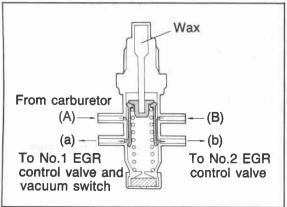
76G04A-127



76G04A-128



76G04A-129



76G04A-130

#### (No. 2)

- 1. Check the EGR control valve manually (same as No. 1 valve).
- 2. Warm up the engine and run it at idle.
- 3. Connect a vacuum pump to the valve and apply vacuum.
- 4. Check that the engine runs roughly or stalls at more than the specified vacuum.

### Specification:

70—90 mmHg (2.8—3.5 inHg)

5. If not correct, replace the EGR control valve.

### **EGR Control Valve (MTX)**

- 1. Check the EGR control valve manually (same as above).
- 2. Warm up the engine and run it at idle.
- 3. Connect a vacuum pump to the valve and apply vacuum.
- 4. Check that the engine runs roughly or stalls at more than the specified vacuum.

### Specification:

70—90 mmHg (2.8—3.5 inHg)

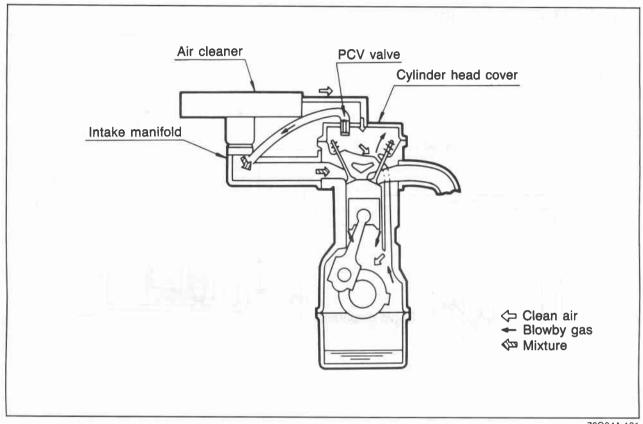
5. If not correct, replace the EGR control valve.

#### **Water Thermo Valve**

- 1. Remove the water thermo valve from the bottom of the inlet manifold.
- 2. Place the water thermo valve in a container with water and a thermometer.
- 3. Gradually heat the water to 50°C (122°F).

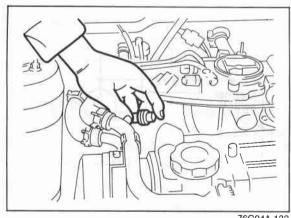
- 4. Blow air through the water thermo valve from (A), and check that air comes out from (a).
- 5. Blow air through the water thermo valve from (B) and check that air comes out from (b).
- 6. Replace if necessary.

## POSITIVE CRANKCASE VENTILATION (PCV) SYSTEM



76G04A-131

This system reburns the blow-by gases and operates while the engine is running to reduce emissions.



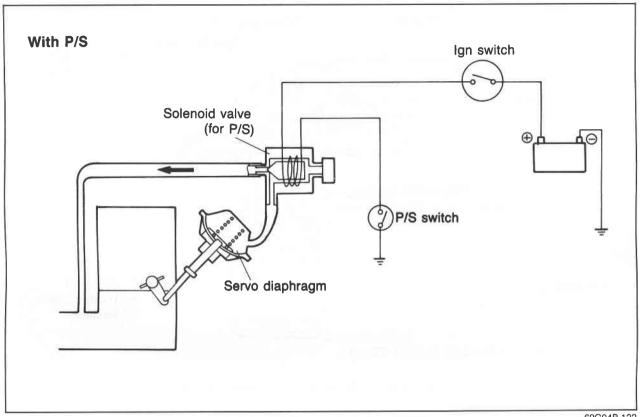
76G04A-132

### **PCV VALVE** Inspection

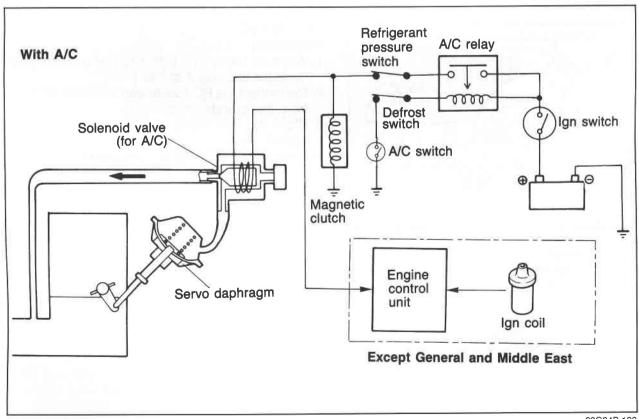
- 1. Warm up the engine to the normal operating temperature and run it at idle.
- 2. Disconnect the PCV valve and the ventilation hose from the cylinder head cover.
- 3. Block the PCV valve and check that the engine speed drops.
- 4. Replace the PCV valve if necessary.

### **IDLE-UP CONTROL SYSTEM**

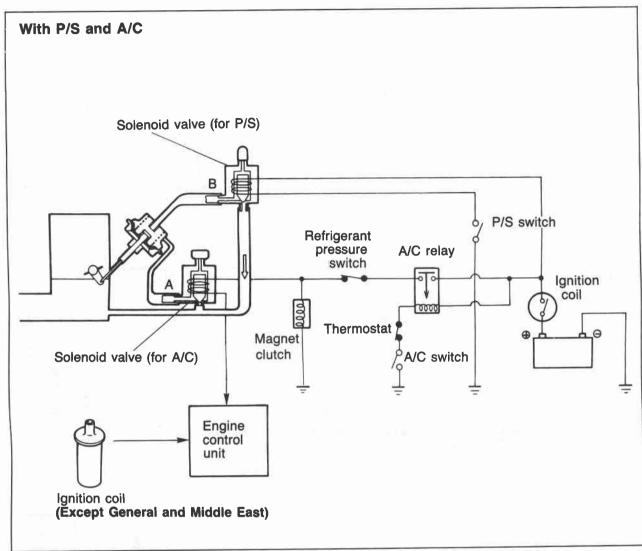
### SINGLE-SERVO DIAPHRAGM TYPE



69G04B-122



### **DUAL-SERVO DIAPHRAGM TYPE**



69G04B-124

Operation

A/C ON and compressor operating

Current flows through the A/C relay to the two-way solenoid valve for the A/C. Vacuum port A is opened, and vacuum is applied to the servo diaphragm, which in turn pulls the throttle plates slightly open at low speeds.

P/S operating

Current flows through the P/S switch to the three-way solenoid valve for power steering. Vacuum port B is opened and vacuum is applied to the servo diaphragm, which in turn pulls the throttle plates slightly

### Relationship

Equipment Type	P/S	A/C	P/S & A/C
Single-servo diaphragm type	0	0	
Dual-servo diaphragm type			0

# TROUBLESHOOTING FE and F8 (ECE, Hong Kong, and Singapore)

Possible cause  ATX	Engine control unit terminal		diaphragm	um signal	Solenoid valve	switch	solenoid valve	(for A/C)	Thermostat	jerant pressure
	ATX	MTX	Ž	20	<u>ē</u>		9	Relay	eri	Refrige
	Н	Р	လိ	> 8	တိ	P/S	<u> </u>	<b>&amp;</b>	=	Re S
Page	4A86	4A—88	4A-72	4A-74	4A74	4A—75	4A—76	Se	Section 16	
Checking order	,	9	2	3	4	5	1	6	7	8

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### F6 (Singapore)

Possible cause	Relay	II Engine control unit	Servo diaphragm	Vacuum signal	Solenoid valve	A/C switch	P/S switch	Relay (for A/C)	Thermostat	Refrigerant pressure switch
Page	4A57	4A-92	4A-72	4A74	4A-74	Section 15	4A75	Section 10		16
Checking order	9	10	1	2	3	4	5	6	7	8

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### FE and F8 (General)

Possible cause	Engine control unit terminal		diaphragm	ım signal	old valve	switch	solenoid valve	(for A/C)	rmostat	Refrigerant pressure switch
	ATX	MTX	گ	Cul	Solenoid		dn-a	Relay	E E	Refrige switch
	Н	Р	လိ	> 8	တိ	P/S	ğ	Re	The	S &
Page	4A—89	4A—90	4A—72	4A-74	4A—74	4A75	4A—76	Se	ction	16
Checking order	cured to	9	2	3	4	5	1	6	7	8

76G04A-135

### FE (Middle East) and F6 (General)

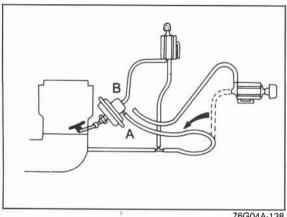
Possible cause	Servo diaphragm	Vacuum signal	Solenoid valve	A/C switch	P/S switch	Relay (for A/C)	Thermostat	Refrigerant pressure switch
Page	4A—72	4A74	4A—74	Section 15	4A—75		Section 16	
Checking order	1	2	3	4	5	6	7	8

76G04A-136

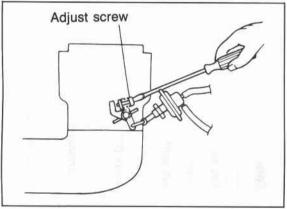
### FE 8Valve—Unleaded Fuel

Posible cause	I I E										
_		Engine control unit terminal		rvo dlaphragm	Vacuum signal	Solenoid valve	C switch	Sswitch	Relay (for A/C)	Thermostat	Refrigerant pressure switch
	Н	D	[ I	တိ	>	တိ	Ž	P/S	8	Ę	Sw Sw
Page	4A—91		4A-72	4A—74	4A74	Section 15	4A75	5	Section 1	6	
Checking order		9		1	2	3	4	5	6	7	8

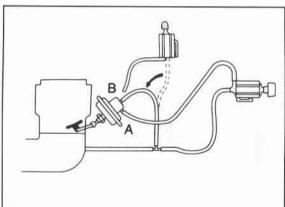
76G04A-137



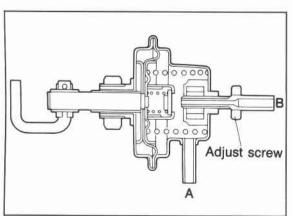
76G04A-138



76G04A-139



76G04A-140



76G04A-141

### Servo Diaphragm Dual servo diaphragm type

- 1. Warm up the engine and run it at idle.
- 2. Connect a tachometer to the engine.
- 3. Disconnect the vacuum hose from the servo diaphragm port A.
- 4. Apply intake manifold vacuum directly to the diaphragm.

### Caution

All accessories must be OFF.

5. Check that the engine speed is within the specification.

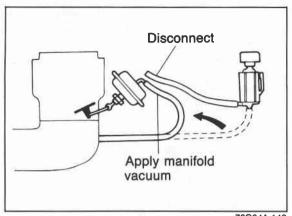
### Engine speed: 1,200-1,400 rpm

- 6. If not within specification, turn the adjust screw to adjust.
- 7. Reconnect the vacuum hoses.
- 8. Disconnect the solenoid valve vacuum hose from the servo diaphragm port B.
- 9. Apply intake manifold vacuum directly to the diaphragm.
- 10. Check that the engine speed is within specification.

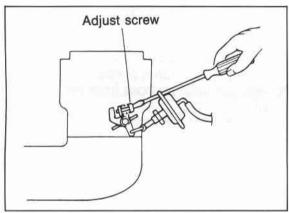
Engine speed: 800—1,000 rpm (MTX) 1,050—1,250 rpm (ATX) (in N range)

- 11. If not within specification, turn the adjust screw to adiust.
- 12. Reconnect the vacuum hoses.

# IDLE-UP CONTROL SYSTEM 4A



76G04A-142



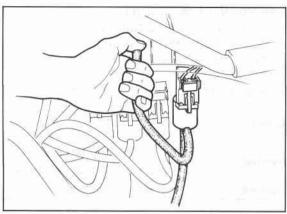
76G04A-143

- Single servo diaphragm type
  1. Warm up the engine and run it at idle.
- 2. Connect a tachometer to the engine.
- 3. Disconnect the vacuum hose from the servo diaphragm.
- 4. Check that the engine speed is within specification.

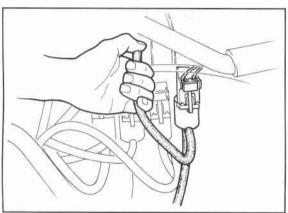
# Engine speed:

D/S apareted	800—1,000 rpm (MTX)
P/S operated	1,050—1,250 rpm (ATX) (in N range)
A/C operated	1,200—1,400 rpm

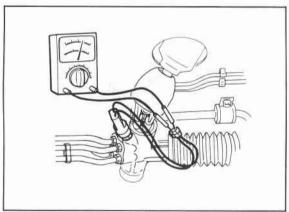
6. If not within specification, turn the adjust screw to adjust.



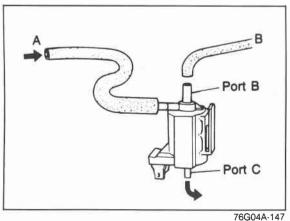
76G04A-144



76G04A-145



76G04A-146



# Vacuum Signal [Equipped with A/C, only FE and F8 (Except Middle East and General)]

- 1. Start the engine and run it at idle.
- 2. Disconnect the vacuum hose from the servo diaphragm.
- 3. Place a finger over the hose.
- 4. Increase the engine speed, and check for vacuum.

Engine model	Engine speed	Vacuum
FE (Except Middle)	Below 2,300 rpm	Yes
F8 (Except Middle)	Above 2,300 rpm	No
FE (Unleaded fuel)	Below 1,500 rpm	Yes
FE (Unleaded Ide!)	Above 1,500 rpm	No
EG (Cinganara)	Below 2,100 rpm	Yes
F6 (Singapore)	Above 2,100 rpm	No

### General and Middle East

- 1. Start the engine and run it at idle.
- 2. Disconnect the vacuum hose from the servo diaphragm.
- 3. Place a finger over the hose.
- 4. Operate the A/C or P/S.
- 5. Check that vacuum is felt.

#### P/S Switch

- 1. Start the engine and run it at idle.
- 2. Disconnect the power steering switch connector.
- 3. Connect an ohmmeter to the power steering switch.
- 4. Turn the steering wheel all the way to either the right or left, and check for continuity.

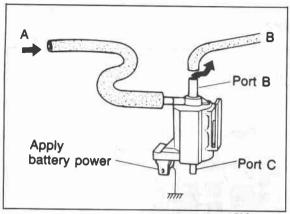
P/S	Continuity
Operated	Yes
Not operated	No

5. Replace if necessary.

# Solenoid Valve (A/C)

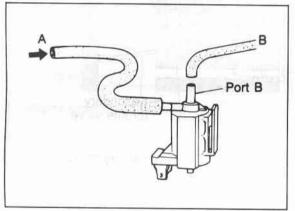
- 1. Disconnect vacuum hose A from the servo diaphragm.
- 2. Disconnect vacuum hose B from the solenoid
- 3. Disconnect the solenoid valve connector.
- 4. Blow air through the valve from hose A and check that it comes out of port C.

# IDLE-UP CONTROL SYSTEM 4A



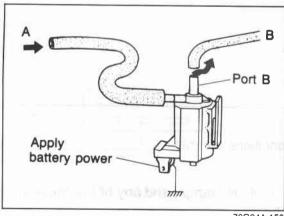
76G04A-148

- 5. Apply 12V and ground to the solenoid valve with jumper wires.
- 6. Blow air through the valve from hose A and check that it comes out of port B.
- 7. Replace if necessary.



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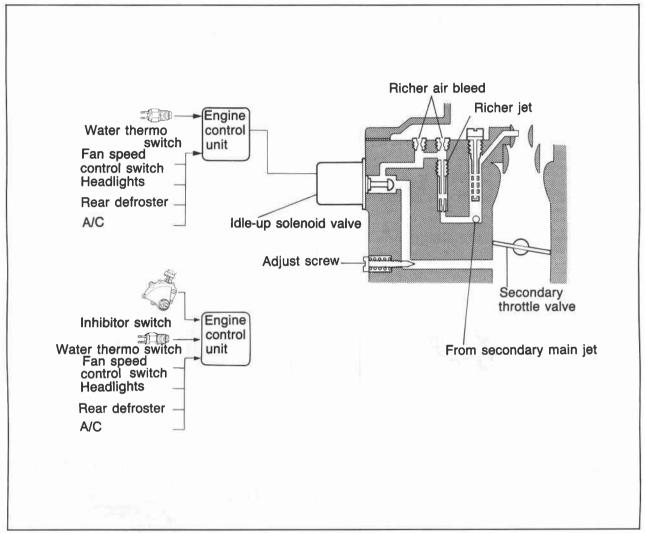
- Solenoid Valve (P/S) 1. Disconnect vacuum hose A from the servo di-
- aphragm. 2. Disconnect vacuum hose B from the solenoid
- valve.
- 3. Disconnect the solenoid valve connector.
- 4. Blow air through the valve from hose A and check that it not come out of port B.



76G04A-150

- 5. Apply 12V and a ground to the solenoid valve with iumper wires.
- 6. Blow air through the valve from hose A and check that it comes out of port B.
- 7. Replace if necessary.

# IDLE-UP SOLENOID VALVE FE and F8 (General, ECE, Hong Kong, and Singapore)



76G04A-151

The idle-up solenoid valve opens when the following conditions are met.

### Condition

When inhibitor switch is OFF (ATX—other than "P" and "N" range) and any of the following:

- Engine coolant temperature less than 72°C (162°F).
- A/C operated.
- Fan speed control switch 3rd or 4th position.
- Headlights turned on.
- · Rear defroster turned on.

### **Troubleshooting**

### Note

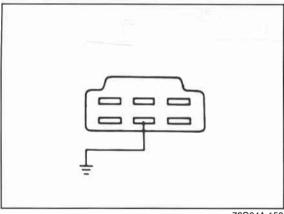
Make the system inspection first. If no problem is found, continue with the next inspection of the Troubleshooting. (Refer to page 4A-70.)

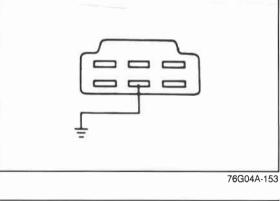
Possible cause	Combination switch	Rear defroster switch	Fan speed control switch	Water thermo switch	Inhibitor switch (ATX)	A/C switch	idle-up solenoid valve	Engine control unit terminal	System inspection
Symptom	Section 15	Secti	on 15	4A—95	4A93	Section 15	4A—77	4A—86— 4A—91	4A—77
Checking order	3	4	5	6	7	8	2	9	1

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\*Engine control unit terminal Check the following terminal voltages

Transmission	Terminal
MTX	A, C, D, H, Q, R
ATX	I, 2B, 2C, 2D, 2E, 2H, 2M





**System Inspection** 

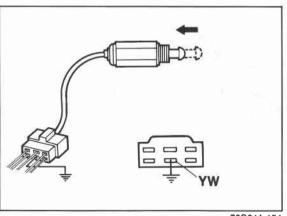
- 1. Warm up the engine and run it at idle.
- 2. Connect a jumper wire to the carburetor connector terminal wire (YW) and ground.
- 3. Connect a tachometer to the engine.
- 4. Turn all accessories off.
- 5. Verify that the engine speed is within specification.

Engine speed: 900—950 rpm (MTX) Engine speed: 1,000—1,050 rpm (ATX; in N range)

6. Disconnect the tachometer.

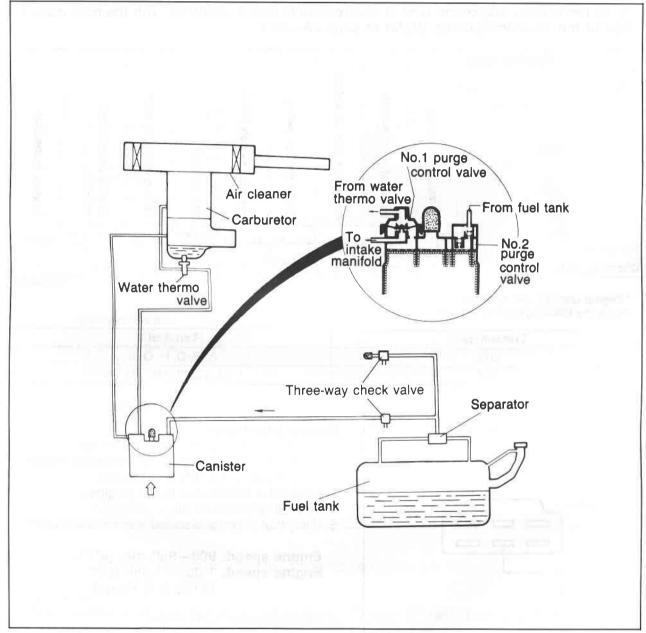
# Idle-up Solenoid Valve

- 1. Turn all accessories OFF and turn the ignition switch ON.
- 2. Disconnect the idle-up solenoid valve connector.
- 3. Ground the carburetor connector terminal wire (YW) using with a jumper wire.
- 4. Check the rod is drawn into the valve.
- 5. Replace if necessary.



76G04A-154

# **EVAPORATIVE EMISSION CONTROL SYSTEM** (MIDDLE EAST)



76G04A-155

#### Operation

# Cold engine — below 50°C (122°F)

The No. 1 purge control valve does not operate because the vacuum passage of the water thermo valve is opened to the atmospheric air side.

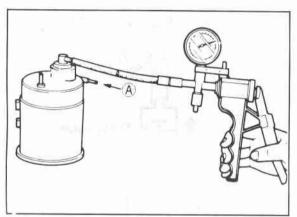
### Warm engine — above 50°C (122°F)

1. During normal driving, the carburetor vacuum signal is led to the No. 1 purge control valve with the result that fuel vapors are drawn into the intake manifold.

# **Troubleshooting**

Possible cause	No. 1 purge control valve	No. 2 purge control valve	Water thermo valve	Three-way check valve
Page	4A—79	4A—79	4A—79	4A—37
Checking order	1	2	3	4

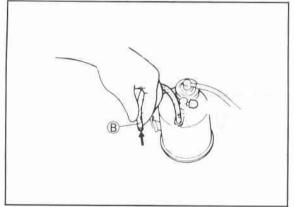
76G04A-156



76G04A-157

# No. 1 Purge Control Valve

- 1. Blow through the purge control valve from port A and check that air does not flow.
- 2. Connect a vacuum pump to the purge control valve.
- 3. Apply **110 mmHg (4.29 inHg)** vacuum with a vacuum pump, and blow through port A again; air should flow.

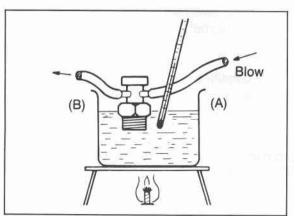


76G04A-158

- No. 2 Purge Control Valve
- 1. Disconnect vacuum hose A from the pipe.
- 2. Check the air flow of the No. 2 purge control valve.

### Specification:

15—35 mmHg (0.6—1.4 inHg): Below -8—-18 mmHg (0.3—0.7 inHg): Suck



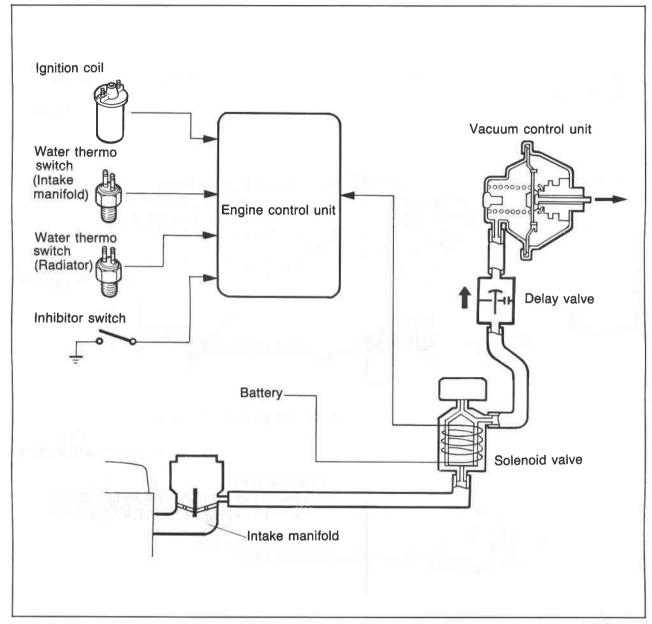
76G04A-159

# **Water Thermo Valve**

- 1. Remove the water thermo valve.
- 2. Place the valve in water with a thermometer.
- 3. Heat the water gradually to 50°C (122°F).
- 4. Blow through the valve from hose A and check that air comes out of port B.

# **IGNITION TIMING CONTROL SYSTEM**

F8 and FE (12-VALVE)—ATX (ECE, Singapore, and Hong Kong)



76G04A-160

This system consists of the distributor, solenoid valve, and several switches, vacuum to the vacuum control unit of the distributor is cut when the conditions below are met.

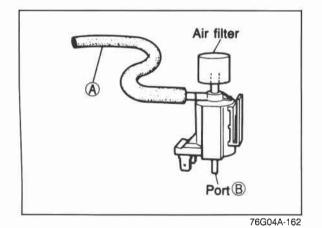
Item	Condition	
Engine speed	Below 2,300 rpm	
Selector lever position	Other than P and N range	
Coolant temperature	Engine coolant: below 72°C (162°F) Radiator coolant: above 17°C (65°F)	

### **TROUBLESHOOTING**

Check the condition of the wiring harness and components before checking the sensors or switches.

Possible cause	Water thermo switch (Intake manifold)	Water thermo switch (Radiator)	Inhibitor switch	Solenoid valve (Ignition timing control)	Delay valve	Vacuum control unit (Distributor)	Engine	control	unit ter	minai	
. \	>=	3 5	=	S E	Δ	26	1F	2A	2F	2H	2M
Symptom	4A—95	4A—95	4A—93	4A81	4A82	Section 5	4A—85		4A-	-86	
Poor accelera- tion, hesitation, or lack of power	5	6	4	2	3	1	11	7	8	9	10
Fails emission test	4	5	3	2	-	1	10	6	7	8	9

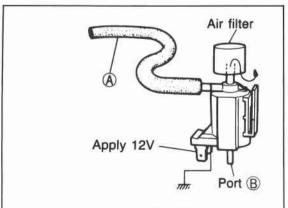
76G04A-161



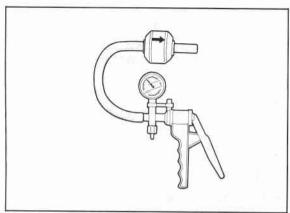
# **Solenoid Valve (Ignition Timing Control)**

- 1. Disconnect the vacuum hose from the solenoid valve and vacuum pipe.
- 2. Blow through the solenoid valve from vacuum hose A.
- 3. Check that air flows from port B.

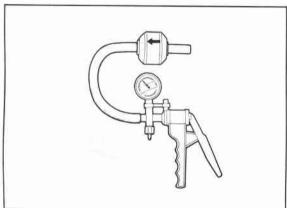
- 4. Disconnect the solenoid valve connector.
- 5. Connect 12V and a ground to the terminals of the solenoid valve.
- 6. Blow through the solenoid valve from vacuum hose A.
- 7. Check that air flows from the valve air filter.



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76G04A-164

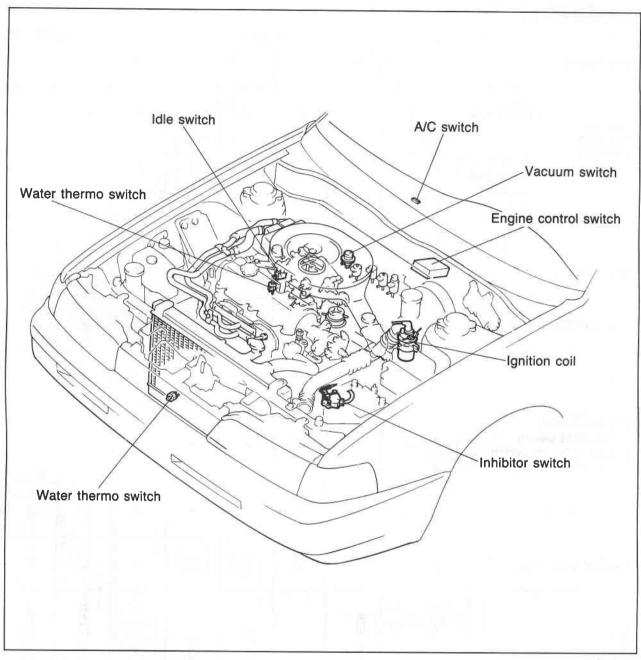


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# **Delay Vaive**

- 1. Remove the delay valve.
- 2. Connect a vacuum pump to the valve as shown in the figure.
- 3. Apply vacuum and check that it is released gradually.
- 4. If not correct, replace the delay valve.

- 5. Connect a vacuum pump to the valve as shown in the figure.
- 6. Apply vacuum and check that it is not held.7. If not correct, replace the delay valve.



76G04A-166

The control system consists of the engine control unit, water thermo switches, A/C switch, P/S switch, inhibitor switch, vacuum switch, and idle switch.

# **RELATIONSHIP CHART**

○: RelatedX : Not related

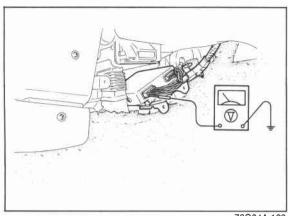
IGNITION COIL		×	×	0	0	0	×	0	×
WATER THERMO		0	0	×	×	×	×	0	0
SWITCH INTAKE MANIFOLD		*	×	×	×	×	0	0	×
VACUUM SWIT	СН	×	×	×	×	×	×	×	0
IDLE SWITCH		×	×	0	0	0	×	×	×
A/C SWITCH		×	×	×	×	×	0	×	×
P/S SWITCH	ur,	×	×	×	×	×	×	×	×
E/L SWITCHES Headlight Sw Rear defrost Fan speed co	vitch \	×	×	×	×	×	0	×	×
INHIBITOR SW	ІТСН	×	×	×	×	×	0	0	×
ENGINE CONTR	ROL UNIT	×	0	0	0	0	0	0	0
INPUT DEVICE AND ENGINE CONTROL UNIT	OUTPUT DEVICE	PTC HEATER	CHOKE OPENER (FE and F8 — ECE, Hong Kong, & Singapore)	COASTING LEANER	COAST ENRICHMENT SOLENOID VALVE	AIR BYPASS SOLENOID VALVE	IDLE-UP SOLENOID VALVE	IGNITION TIMING CONTROL SYSTEM	MAIN AIR BLEED CONTROL SYSTEM

<sup>\*</sup> FE 8Valve—Unleaded Fuel:  $\bigcirc$  (Related) General and FE 12Valve—ECE, Hong Kong, Singapore: X (Not related)



ENGINE		WARMING		MEDIUM LOAD				IDLE		
OUTPUT DEVICE	CHANKING (COLD ENGINE)	UP (DURING IDLE)	COLD	WARM	ACCELER- H	HEAVY- LOAD	DECELER-	(THROTTLE VALVE FULLY CLOSED)	(ENGINE NOT RUN- NING)	REMARK
PTC HEATER	ON*1	OFF	ON*1			OFF			OFF	*1 Radiator coolant
SOLENOID VALVE (CHOKE OPENER)	NO	OFF	0N*1			Ö	OFF			temperature less than 17°C (63°F)
COASTING LEANER			0	OFF			ON*2 (Mixture lean)	ō	OFF	*2 Engine speed more than approx. 2,100 rpm
COAST ENRICH- MENT SOLENOID VALVE			Ō	OFF			ON*3 (Mixture rich)	ō	OFF	*3 Engine speed 1,500 — 2,300 rpm
AIR BYPASS SOLENOID VALVE			Ō	OFF			0N**	Ö	OFF	** Engine speed more than approx. 2,100 rpm** or approx. 3,500
SOLENOID VALVE (IGNITION TIMING CONTROL SYSTEM)	OFF	ON*5 (Vacuum cut)	m cut)			OFF	ļĻ.			*5 Engine coolant temperature less than 72°C (162°F), radiator coolant temperature more than 17°C (63°F), engine speed less than approx. 2,300 rpm, and in gear condition
EGR CONTROL VALVE	CLOSED	OPEN*6	CLOSED	lng)	OPEN (Supplies exhaust gas into intake manifold)	OPEN gas into ir	ntake manifo	(pid)	CLOSED	*6 Engine coolant more than 50°C (122°F)
MAIN AIR BLEED CONTROL SOLE- NOID VALVE	CLOSED	OPEN*7		CLOSED (A	CLOSED (Mixture rich)		OPEN (Mixture lean)	ture lean)	DOES NOT OPERATE	*7 Radiator coolant tem- perature less than 17°C (63°F)

\*\* FE 12 Valve and F8 \*9 FE 8 Valve



#### 76G04A-169

### **ENGINE CONTROL UNIT**

Check the engine control unit terminal voltages with a voltmeter.

# Caution

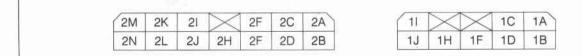
- a) Warm up the engine before checking the control unit.
- b) If the proper voltage is not obtained, check the wiring, connections and finally, check the component.

# FE and F8 Engine — ATX (ECE, Hong Kong, and Singapore)

Terminal (Wire color)	Connected to	Condition	Voltage
1A (BW)	Ignition switch	Ignition switch ON.	Battery voltage
1B	Solenoid valve (Main air	Others	Battery voltage
(GR)	bleed control)	Radiator coolant temperature below 17°C (63°F) or intake manifold vacuum more than 200 mmHg (7.9 inHg)	Below 1.5V
1C (GO)	Solenoid valve (Choke opener)	Radiator coolant temperature below 17°C (63°F) or during cranking and 27 sec. after engine starts	Below 1.5V
		Others	Battery voltage
1D (GL)	Air bypass solenoid valve	Idle switch OFF and engine speed above approx. 2,100 rpm	Below 1.5V
		Others	Battery voltage
1E	B =	_	
1F Solenoid valve (Ignition timing control system)		Radiator coolant temperature above 17°C (63°F), engine coolant temperature below 72°C (162°F), inhibitor switch OFF and engine speed below 2,300 rpm	Below 1.5V
		Others	Battery voltage
1G	==	<del></del> 2	П <del></del> -
1H (LW)	Solenoid valve (A/C)	A/C switch ON and engine speed below approx. 2,300 rpm	Below 1.5V
		Others	Battery voltage
1I (YW)	Idle-up solenoid valve	Inhibitor switch OFF and, headlight switch ON, rear defroster switch ON, fan speed control switch is 3rd or 4th position, A/C operated, or engine coolant temperature below 72°C (162°F)	Below 1.5V
		Others	Battery voltage
1J (B)	Ground	-	Below 1.5V

Terminal (Wire color)	Connected to	Condition	Voltage
2A (YL)	Ignition coil	Ignition switch ON or engine running	Battery voltage
2B	Fan speed control switch	Fan speed control switch in 3rd or 4th position	Below 1.5V
(LB)	value of	Fan speed control switch OFF	Battery voltage
2C	Rear defroster switch	Rear defroster switch ON	Below 1.5V
(BL)		Rear defroster switch OFF	Battery voltage
2D	A/C switch	A/C operated	Below 1.5V
(LG)		A/C not operated	Battery voltage
2E	Headlight switch	Headlight switch OFF	Below 1.5V
(RG)		Headlight switch ON	Battery voltage
2F	Water thermo switch	Radiator coolant temperature below 17°C (63°F)	Below 1.5V
(GW)	(Radiator)	Radiator coolant temperature above 17°C (63°F)	Battery voltage
2G			A
2H	Water thermo switch (In-	Engine coolant temperature below 72°C (162°F)	Below 1.5V
(L)	take manifold)	Engine coolant temperature above 72°C (162°F)	Battery voltage
21	Vacuum switch	Vacuum less than 200 mmHg (7.9 inHg)	Below 1.5V
(LY)		Vacuum more than 200 mmHg (7.9 inHg)	Battery voltage
2J	OD release solenoid valve	Engine coolant temperature below 72°C (162°F)	Below 1.5V
(RL)		Engine coolant temperature above 72°C (162°F)	Battery voltage
2K (—)	÷		_
2L	Inhibitor switch	"N" or "P" range	Below 1.5V
(BR)		Others	Battery voltage
2M	Ignition switch	Ignition switch ON	Below 1.5V
(BY)	(START position)	Cranking	Battery voltage
2N	Idle switch	Idling	Battery voltage
(LsB)		Accelerator pedal depressed	Below 1.5V

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# FE and F8 Engine — MTX (ECE, Hong Kong, and Singapore)

Terminal (Wire color)	Connected to	Condition	Voltage
Α	Headlight switch	Headlight switch ON	Below 1.5V
(RG)	Headlight switch OFF	Battery voltage	
B (B)	Ground	-	Below 1.5V

Terminal Wire color)	Connected to	Condition	Voltage
С	Rear defroster switch	Rear defroster switch ON	Below 1.5V
(BL)		Rear defroster switch OFF	Battery voltage
D	A/C switch	A/C operated	Below 1.5V
(LG)		A/C not operated	Battery voltage
E (LY)	Solenoid valve (Main air bleed control)	Intake manifold vacuum more than 300 mmHg (11.8 inHg), and radiator coolant temperature above 17°C (63°F)	Battery voltage
		Others	Below 1.5V
F	Water thermo switch	Radiator coolant temperature below 17°C (63°F)	Below 1.5V
(GW)	(Radiator)	Radiator coolant temperature above 17°C (63°F)	Battery voltage
G (YL)	Ignition coil	Ignition switch ON or engine running	Battery voltage
Н	Water thermo switch	Engine coolant temperature below 72°C (162°F)	Below 1.5V
(L)	(Intake manifold)	Engine coolant temperature above 72°C (162°F)	Battery voltage
J (BW)	Ignition switch	Ignition switch ON	Battery voltage
K (GO)	Solenoid valve (Choke opener)	Radiator temperature below 17°C (63°F) or during cranking and 27 sec. after engine starts	Below 1.5V
		Others	Battery voltage
L	Idle switch	Idling	Battery voltage
(LsB)		Accelerator pedal depressed	Below 1.5V
M (GL)	Air bypass solenoid valve	Idle switch OFF and engine speed above approx. 2,100 rpm	Below 1.5V
		Others	Battery voltage
0	Ignition switch	Ignition switch ON	Below 1.5V
(BY)	(START position)	Cranking	Battery voltage
P (LW)	Solenoid valve (A/C)	A/C switch ON and engine speed below approx. 2,300 rpm	Below 1.5V
		Others	Battery voltage
Q (YW)	Idle-up solenoid valve	Headlight switch ON, rear defroster switch ON, fan speed control switch is 3rd or 4th position, A/C operated, or engine coolant temperature below 72°C (162°F)	Below 1.5V
		Others	Battery voltage
R	Fan speed control switch	Fan speed control switch in 3rd or 4th position	Below 1.5V
(LB)		Fan speed control switch OFF	Battery voltage

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Q	0	М	K	1	G	E	С	Α
R	Р	N	L	J	Н	F	D	В

# FE and F8 Engine — ATX (General)

Terminal Wire color)	Connected to	Condition	Voltage
1A (BW)	Ignition switch	Ignition switch ON	Battery voltage
1B	Solenoid valve	Others	Battery voltage
(GR)	(Main air bleed control)	Radiator coolant temperature below 17°C (63°F) or intake manifold vacuum more than 200 mmHg (7.9 inHg)	Below 1.5V
1C	<del>=</del> )	_	8==
1D	<del></del>	<del>-</del>	_
1E	<del>2</del> 0	_	1 <del></del>
1F	==	_	S <del></del>
1G	_	_	
1H	Solenoid valve (A/C)	A/C operated	Below 1.5V
(LW)		Others	Battery voltage
1I (LW)	Idle-up solenoid valve	Inhibitor switch OFF and, headlight switch ON, rear defroster switch ON, fan speed control switch is 3rd or 4th position, A/C operated, or engine coolant temperature below 72°C (162°F)	Below 1.5V
		Others	Battery voltage
1J (B)	Ground	<del>-</del>	Below 1.5V
2A (YL)	Ignition coil	Ignition switch ON or engine running	Battery voltage
2B	Fan speed control switch	Fan speed control switch in 3rd or 4th position	Below 1.5V
(LB)		Fan speed control switch OFF	Battery voltage
2C	Rear defroster switch	Rear defroster switch ON	Below 1.5V
(BL)		Rear defroster switch OFF	Battery voltage
2D	A/C switch	A/C operated	Below 1.5V
(LG)		A/C not operated	Battery voltage
2E	Headlight switch	Headlight switch ON	Below 1.5V
(RG)		Headlight switch OFF	Battery voltage
2F	Water thermo switch	Radiator coolant temperature below 17°C (63°F)	Below 1.5V
(GW)	(Radiator)	Radiator coolant temperature above 17°C (63°F)	Battery voltage
2G	=	,—	s <del></del>
2H	Water thermo switch	Engine coolant temperature below 72°C (162°F)	Below 1.5V
(L)	(Intake manifold)	Engine coolant temperature above 72°C (162°F)	Battery voltage
21	Vacuum switch	Vacuum less than 200 mmHg (7.9 inHg)	Below 1.5V
(LB)		Vacuum more than 200 mmHg (7.9 inHg)	Battery voltage
2J	OD release solenoid	Engine coolant temperature below 72°C (162°F)	Below 1.5V
(RL)		Engine coolant temperature above 72°C (162°F)	Battery voltage

Terminal (Wire color)	Connected to	Condition	Voltage
2K			
2L	Inhibitor switch	"P" or "N" range	Below 1.5V
(BR)		Others	Battery voltage
2M	Ignition switch	Ignition switch ON	Below 1.5V
(BY)	(START position)	Cranking	Battery voltage
2N			===

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2M	$\times$	21	$\times$	2F	2C	2A
$\times$	2L	2J	2H	2F	2D	2B

11	X	$\times$	$\times$	1A
1J	1H	X	$\times$	1B

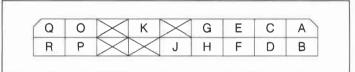
# FE and F8 Engine — MTX (General)

Terminal (Wire color)	Connected to	Condition	Voltage
Α	Headlight switch	Headlight switch ON	Below 1.5V
(W)		Headlight switch OFF	Battery voltage
B (B)	Ground		Below 1.5V
С	Rear defroster switch	Rear defroster switch ON	Below 1.5V
(BL)		Rear defroster switch OFF	Battery voltage
D	A/C switch	A/C operated	Below 1.5V
(LG)	1.0148111	A/C not operated	Battery voltage
E (LB) Solenoid valve (Main air bleed control)	Intake manifold vacuum more than 300 mmHg (11.8 inHg), and radiator coolant temperature above 17°C (63°F)	Battery voltage	
		Others Make Mark 1994	Below 1.5V
F	Water thermo switch	Radiator coolant temperature below 17°C (63°F)	Below 1.5V
(GW)	(Radiator)	Radiator coolant temperature above 17°C (63°F)	Battery voltage
G (YL)	Ignition coil	Ignition switch ON or engine running	Battery voltage
Н	Water thermo switch	Engine coolant temperature below 72°C (162°F)	Below 1.5V
(L)	(Intake manifold)	Engine coolant temperature above 72°C (162°F)	Battery voltage
1	<del>=</del>		/
J (BW)	Ignition switch	Ignition switch ON	Battery voltage
K	-	-	-
Ĺ			:
M	_		-
N	-	_	a

Terminal (Wire color)	Connected to	Condition =	Voltage
0	Ignition switch*	Ignition switch ON	Below 1.5V
(BA)	(BY) (START position)	Cranking	Battery voltage
P (LW)	Solenoid valve (A/C)	A/C switch ON and engine speed below approx. 2,300 rpm	Below 1.5V
	Others	Battery voltage	
Q (YW)	Idle-up solenoid valve	Headlight switch ON, rear defroster switch ON, fan speed control switch is 3rd or 4th position, A/C operated, or engine coolant temperature below 72°C (162°F)	Below 1.5V
		Others	Battery voltage
R	Fan speed control switch	Fan speed control switch in 3rd or 4th position	Below 1.5V
(LB)		Fan speed control switch OFF	Battery voltage

<sup>\*</sup> Not used

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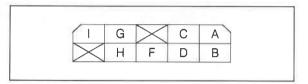


# FE 8Valve — Unleaded Fuel

Terminal (Wire color)	Connected to	Condition	Voltage
A (L)	Coast enrichment solenoid valve	Engine speed approx. 1,500—2,300 rpm and idle switch ON	Below 1.5V
		Others	Battery voltage
B (B)	Ground		Below 1.5V
C (LB)	Air bypass solenoid valve	Engine speed above approx. 3,500 rpm and idle switch ON	Below 1.5V
		Others	Battery voltage
D (YL)	Ignition coil	Ignition switch ON or engine running	Battery voltage
Е	-	-	-
F (BW)	Ignition switch	Ignition switch ON	Battery voltage
G (YW)	Slow fuel cut solenoid valve	Engine speed above approx. 2,300 rpm and idle switch ON	Battery voltage
		Others	Below 1.5V
H (LW)	A/C switch	A/C operated and engine speed above approx. 1,500 rpm	Battery voltage
		A/C not operated or engine speed below approx. 1,500 rpm	Below 1.5V

Terminal (Wire color)	Connected to	Condition	Voltage
(1 - D)	Idle switch	Idle switch ON	Below 1.5V
(LgB)		Idle switch OFF	Battery voltage
J			-

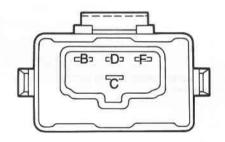
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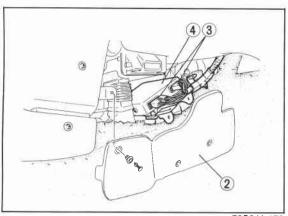


# F6 Engine (Singapore)

Terminal (Wire color)	Connected to	Condition	Voltage
А		-	-
B (YL)	Ignition coil	Ignition switch ON and engine running	Battery voltage
C (B)	Ground		
D	Relay	Engine speed below approx. 2,100 rpm	Below 1.5V
(GB)		Engine speed above approx. 2,100 rpm	Battery voltage
F (BW)	Ignition switch	Ignition switch ON	Battery voltage

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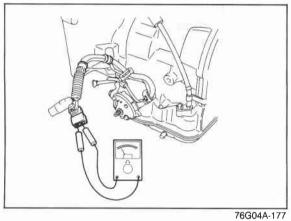




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# Replacement

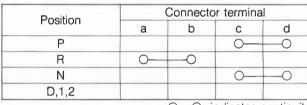
- 1. Disconnect the negative battery cable.
- 2. Remove the front console covers (right or left).
- 3. Disconnect the connectors from the control unit.
- 4. Remove and replace the control unit.



# **INHIBITOR SWITCH** Inspection

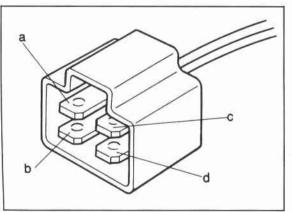
- 1. Verify that the starter operates with the ignition switch at START position in P and N positions only.
- 2. Check that the back-up lights illuminate when R position selected and the ignition switch is ON.
- 3. If not as specified, check the following:
  - (1) Jack up the vehicle and support it with safety stands.
  - (2) Disconnect the inhibitor switch connector.
  - (3) Check continuity of the switch with an ohmmeter.





O-O: indicates continuity

4. Replace if necessary.

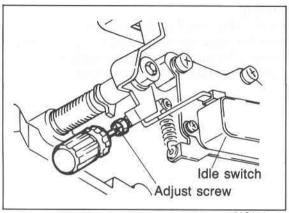


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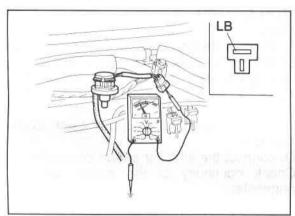
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### **IDLE SWITCH** Inspection

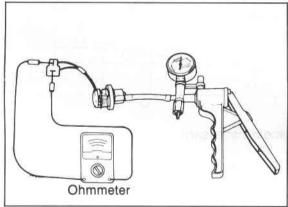
- 1. Warm up the engine and run it at idle.
- 2. Turn all accessories OFF.
- 3. Connect a tachometer to the engine.
- 4. Connect a voltmeter to the carburetor connector F terminal.



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- 5. Increase the engine speed to more than **2,000 rpm** and decelerate gradually.
- 6. Check the voltage.

Specification  Engine speed	FE 8Valve— Unleaded Fuel & F6 Sin- gapore	Others
At idle	below 1.5V	Battery voltage
Above 1,000—1,100 rpm	Battery voltage	below 1.5V

7. If the voltage is not within specification, turn the adjust screw to adjust.

# VACUUM SWITCH On-Vehicle Inspection

- 1. Run the engine at idle.
- 2. Connect a voltmeter to the vacuum switch connector terminal wire (LB).

# Voltage: Approx. 12V

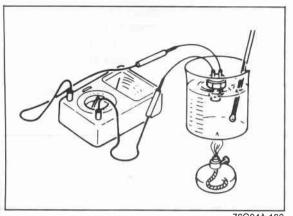
- 3. Disconnect the vacuum hose from the vacuum switch, and plug it.
- 4. Check the voltage.

# Voltage: Less than 1.5V

# Off-Vehicle Inspection Inspection

- 1. Remove the vacuum switch.
- 2. Connect a vacuum pump to the vacuum switch.
- 3. Connect an ohmmeter to the vacuum switch, and check the continuity between the switch terminals.

Vacuum	Continuity	
MTX: More than 300 mmHg (11.8 inHg)	No	
ATX: More than 200 mmHg (7.9 inHg)		
Others	Yes	



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# WATER THERMO SWITCH (RADIATOR) Inspection

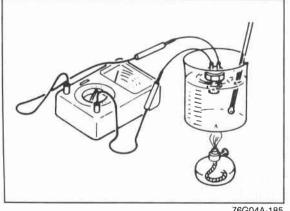
- 1. Remove the switch from the radiator.
- 2. Place the switch in water with a thermometer and gradually heat the water.
- 3. Check for continuity of the switch with an ohmmeter.

Coolant temp.	Continuity
More than approx. 17°C (63°F)	Yes
Less than approx. 17°C (63°F)	No

4. If not as specified, replace the water thermo switch.

- a) Apply sealing tape to the threads of the switch before installing it.
- b) After installation, check the coolant level and check for leaks.

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# WATER THERMO SWITCH (INTAKE MANIFOLD) Inspection

- 1. Remove the switch from the intake manifold.
- 2. Place the switch in water with a thermometer and gradually heat the water.
- 3. Check for continuity of the switch with an ohmmeter.

Coolant temp.	Continuity
More than approx. 72°C (162°F)	Yes
Less than approx. 72°C (162°F)	No

4. If not as specified, replace the water thermo switch.

#### Note

- a) Apply sealing tape to the threads of the switch before installing it.
- b) After installation, check the coolant level and check for leaks.

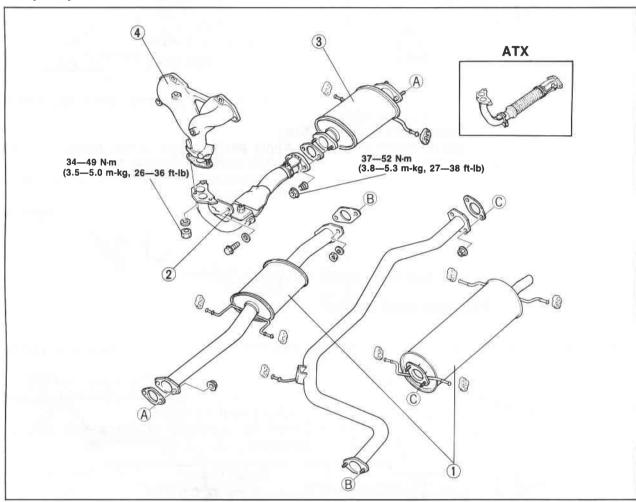
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# **EXHAUST SYSTEM**

# **EXCEPT FE 8VALVE—UNLEADED FUEL**Removal and Installation

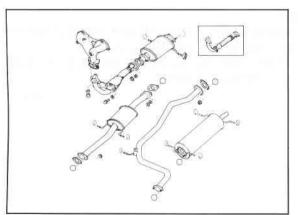
- 1. Remove in the sequence shown in the figure.
- 2. Install in the reverse order of removal.

# **Torque specifications**



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- 1. Center silencer and main silencer
- 2. Brackets



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- 3. Front silencers
- 4. Exhaust manifolds

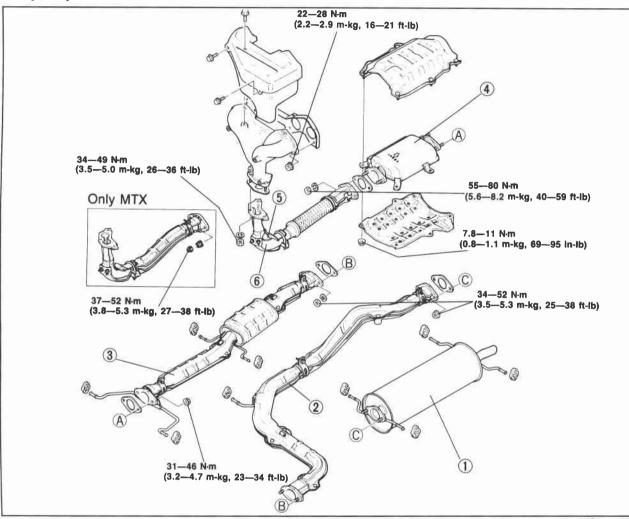
### Inspection

Visually check the exhaust system for cracks or damage.

# FE 8 VALVE-UNLEADED FUEL Removal and Inspection

- 1. Remove in the sequence shown in the figure
- 2. Install in the reverse order of removal.

# **Torque Specifications**



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- 1. Main silencer
- 2. Middle pipe
- 3. Pre-silencer

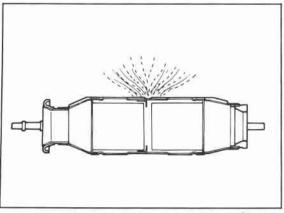
- 4. Catalytic converter
- 5. Bracket
- 6. Front pipe



- 1. Check the catalytic converter and exhaust pipe for deterioration or restriction.
- 2. Check the insulation covers welded onto the catalytic converter for damage.

#### Note

If the insulation cover is touching the catalytic converter housing, excessive heat at the floor will occur.



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